// Automatic Doors with Patented Door Latching



Up-and-Over Garage Doors

More Than Thirty Designs in Steel and Timber



01926 463888



The Original Hörmann Up-and-Over Garage Door

The Ultimate in Quality and Aesthetics

Everything speaks in favour of the original: quality and safety, aesthetics and convenience, and of course engineering excellence. Every Hörmann up-and-over door produced is the result of more than 50 years' experience in the building of garage doors. That's why Hörmann is Europe's No. 1 manufacturer of up-and-over garage doors. And the wide variety of styles means you're sure to find the perfect door to complement your home.

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Some of the doors shown in this brochure have special features and therefore do not always represent the standard version.

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Certified brand quality with long-term guarantee It goes without saying that Hörmann doors and operators are precisely matched and for your safety are tested by the TÜV (German Technical Inspectorate) and for compliance with the relevant standards.

Manufactured according to the Quality Management System DIN ISO 9001, **they already meet all the requirements of the European Standard 13241-1** (further details on pages 30-31).

* Terms and conditions of the guarantee, specifications and all further details on Hörmann up-and-over doors can be found on the Internet at **www.hoermann.com.**





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Design 957 horizontally ribbed steel with centre and side profiles.



The Classic Designs in Steel

Horizontally or vertically ribbed

Timeless in appearance and always up-to-date. A ribbed infill is a firm favourite every time. Whether the steel ribs are arranged horizontally or vertically, accentuated by a horizontal or vertical frieze. What's more you have the possibility of lending your door its own distinct character: by adding a beautiful handle, selecting the colour of your choice or including light-transmitting windows.

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Long-term protection to resist weathering

The galvanized material with high-grade powder-coating affords the best possible protection against corrosion. So you can be confident that your door will retain its good looks for many years to come.



Design 902 with integral wicket door, extremely practical when there is no space for a garage side door.



Design 941 ribbed steel with surface-mounted frieze, for double garages up to 5 m wide.



Design 902 vertically ribbed steel with matching side door.



Design 902 ribbed steel in the factory colour Terra brown.



Bring colour into play!

Garage doors don't always have to be white. Information on the broad colour spectrum can be found on page 17.

Design 990 Ribbed steel, chevron style.

Seen here as a double garage door in an attractive chevron design.



The Interesting Steel Versions

Ribbed chevron-style steel, panelled infill or as a fully ventilated door

The chevron design infill is the ideal choice for garages with a matching gable roof and for homes in the country house style. The wide panelled infill is especially complementary to properties featuring contemporary architecture and clean distinct lines. The steel door with ventilation slots is particularly recommended for underground and collective garages.

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Design 982 panelled steel. As a double garage door to complement classic architecture.



Design 990 ribbed steel, chevron style. Colour co-ordinated to complement the country house style.



Design 982 panelled steel. In colour harmony with the entrance door.



Design 914 ribbed steel with ventilation slots. As required by the relevant regulations for underground and collective garages.

The broad spectrum of special colours can be found on page 17.





A beautiful handle always provides a special highlight

Design 972 with matching side door in crisp-looking Traffic White (standard colour).



Attractive Steel Panels

Highly popular and fully in keeping with current trends

The panelled sections on the garage door and side door are perfectly aligned. This is an aspect that we attach great importance to. Because it produces perfect aesthetics – something that is often lacking on other panelled doors.



Design 976 with "cathedral-style" top panel to echo the style of the entrance door.



Design 978. An attractive arrangement of wide rectangular panels.



Design 974. An interesting look featuring panels of differing sizes.



Design 972 in a special blue colour, incorporating decorative cross windows to make the garage light and bright.

Coloured doors catch the eye. The full range of colours is shown on page 17.





Glazed panel sections as design and lighttransmitting elements. Other designs on page 22.

Design 934 Nordic Pine as a double garage door with site-fitted fascia panel, in the style of the gable cladding.



The Beauty of Nature

Solid timber infills in exquisite quality

If timber determines the appearance of your home, then opting for a garage door in solid timber is the logical choice. Hörmann offers you a range of twelve different designs: vertically or horizontally boarded, in a chevron or rhombus style. We use carefully selected, superior quality timber profiles of Nordic Pine which we have pretreated using a colourless wood preservative – the best protection against insect and fungal attack.





Design 924 Nordic Pine, one of three designs featuring horizontal boarding.



Design 922 Nordic Pine with triangular glazing, integrated into the rhombus design.



Design 931 Nordic Pine, chevron-style boarding with individual wood stain coating.



Design 934 Nordic Pine, vertical boarding, matching the entrance door.

Wood needs protecting

That's why in addition to the impregnation provided at the factory, it is important for you to apply a pigmented wood preservative to your timber garage door to protect it against atmospheric influences and the effects of UV rays.

In the process you can paint the naturally light-coloured softwood according to your own colour scheme to blend in with the timber elements of your property.

You will find instructions on the site treatment and painting of timber in our fitting manual.

An overview of all 12 timber designs is provided on pages 18 and 19.



When you subsequently treat your timber door - an essential measure to protect it from UV rays - you can also use another wood preservative, such as teak finish.



The Exclusive Design-Line Timber Doors

Also in the partner look with entrance doors

With Hörmann's Design Line you stamp your own personal mark on your house and garage, thereby setting your property apart from the rest. Thanks to the many design variants with stylishly arranged elements, these Design doors are guaranteed to catch the eye, particularly when combined with Hörmann Design entrance doors.

Garage Door and Aluminium Entrance Door with Stylish Stainless Steel Embellishments

If up until now the entrance door was your home's sole "visiting card", you can now afford your garage door the very same status. Be inspired by the beautiful designs and the myriad of options available to you.



Garage door design 689



Entrance door design 689 A



Entrance door design 22 AF



Garage door design 45

...................

Garage door design 22

Entrance door design 45 A

The door leaves comprise a highly rigid multi-layer timber infill which is finished with a triple silky matt coating in Pure White. The door frame is already primed white at the Hörmann factory.

Further designs can be found on pages 20-21, in the special Hörmann brochures "Design Garage Doors" and "Hörmann Entrance Doors" as well as on the Internet at www. hoermann.com.



Design garage doors of course with operator

Design and convenience are the distinguishing features of these exclusive garage doors. That's why they are equipped as standard with Hörmann's SupraMatic E operator in a sleek stainless steel casing.

This is the Solid Basis

- Extremely sturdy frame construction with reinforced struts Fully welded!
- Fully galvanized, door leaf frame additionally primed with a high-grade powder coating in Terra Brown colour (similar to RAL 8028).
- Frame and struts predrilled at 30 mm spacings.
- Illustrated fitting instructions
 with suggested designs

Infill weight

Depending on the door size, between 6 and 10 kg/m² Doors for double garages up to a maximum of 16 kg/m² See also page 33.



It's fun to be hands on and watch your own ideas take shape.



Design Your Own Door

We provide the solid basis

Applying the timber boarding couldn't be easier. Because Hörmann supplies the frame and struts predrilled at 30 mm spacings. Give free rein to your creative talent: regardless of whether the timber boarding is arranged vertically, horizontally or according to your own design. You can proudly show off your own creation.

You have full creative freedom.

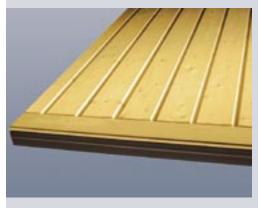


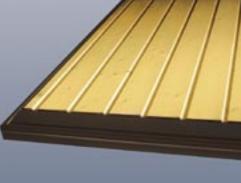


Advice on site treatment

Once fitted, it is essential that you treat your door with a proprietary pigmented wood preservative to protect it against UV rays as well as fungal and insect attack.

This door construction offers you two design options:

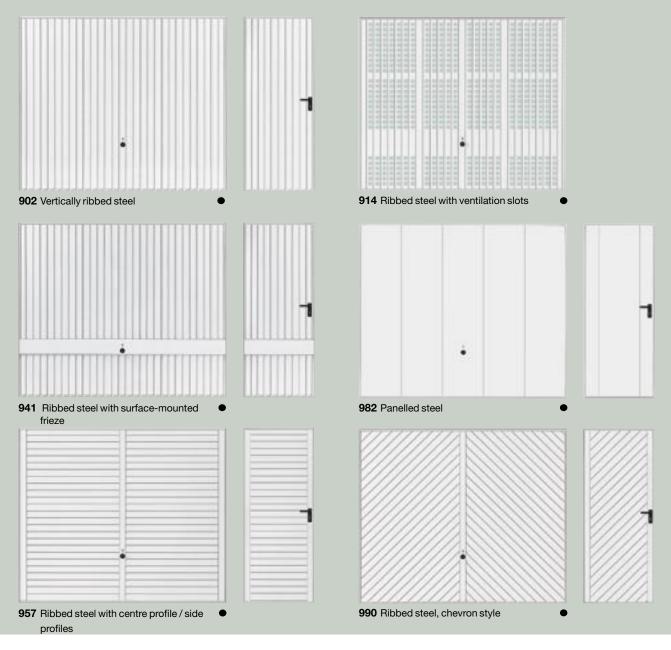




Infill overlapping the frame, whereby the frame and bottom section are entirely concealed.

Timber infill within the frame with visible bottom section to protect against spray water.

The Full Range of Steel Designs at a Glance



Irrespective of the colour, primed with a high-grade powder-coating

The galvanized door leaves are protected against corrosion and the adverse effects of the environment right into the cut edges. Garage doors and side doors are available as standard in the inexpensively priced colours

White and Brown, in a choice of 10 equally priced factory colours, as well as in around 200 colours from the RAL colour chart. Pearl-effect, luminous and metallic colours are excluded.





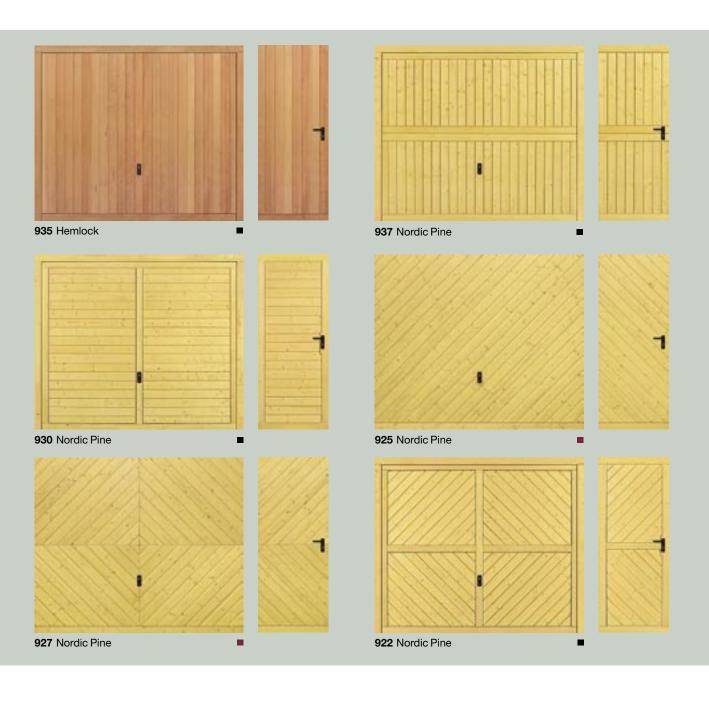
The Full Range of Solid Timber Designs at a Glance



All timber infill doors are supplied foil-wrapped to protect them during transit and site storage.

Softline-Design because it looks so much better!

That's why all the timber boards (120 x 14 mm) are softly rounded. This is what makes the timber designs so aesthetically appealing.



905 Open-for-infill also double-leaf

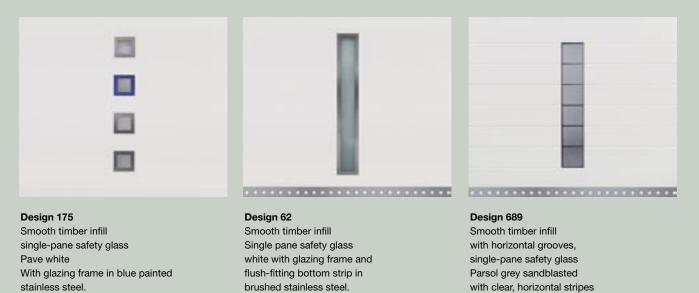
All designs as the N80 door type up to 3000 mm wide.

- ${ullet}$ We also supply these designs as the DF 98 door type for double garages up to 5000 mm wide.
- Infill overlapping the frame including frame
- Designs with the timber infill within the frame

The Full Range of Design-Line Timber Doors at a Glance

Designs with finished multi-layer timber infill

All the RAL colours are possible.

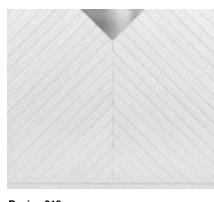


Thanks to the many design variations with stylishly arranged elements in stainless steel and glass, Hörmann Design-Line doors become an attractive focal point and an expression of your impeccably good taste.

Designs with finished profile boards in Nordic Pine



Design 917 with vertical boarding and flush-fitting coloured and stainless steel embellishments.



Design 918 With chevron-design boarding and flush-fitting embellishments in brushed stainless steel.



and flush-fitting stainless steel bottom strip.

Design 919 with diagonal profiling and flush-fitting coloured embellishments.

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Design 22

Smooth timber infill with horizontal grooves, stainless steel embellishments with blue-painted stripes, perforated arched element brushed stainless steel, single-pane safety glass Parsol grey.



Design 41

Smooth timber infill Large curvaceous embellishments in brushed stainless steel, single-pane safety glass Parsol grey, sandblasted with clear edge.



Design 43 Smooth timber infill Large arched embellishment in blue-painted aluminium, single-pane safety glass Masterpoint.



Design 45

Smooth timber infill Single-pane safety glass Parsol grey, sandblasted with clear, horizontal stripes, glazing frame and bottom strip in brushed stainless steel.

For these 7 Design garage doors we have selected highly stable multilayer timber infills. Finished with a triple coating of pure white silky-matt paint, the surface is light-fast and weather-resistant.

The garage door frame is powder-coated with a white primer.

Door sizes Width up to 3000 mm Height up to 2250 mm



For the garage door leaf any combination of colours and embellishments can be chosen.

Besides producing a silky-matt sheen, three coats of paint make the surface light-fast and weather-resistant. So you can be confident that the doors will retain their good looks for many years to come. The garage door frame is powder-coated with a primer: White for white and coloured garage doors, Terra Brown for stained timber doors.

Door sizes

Width up to 3000 mm Height up to 2500 mm



Generally outside and inside in the same colour. Timber stains are also possible.



Let Your Garage See the Light of Day !

Glazing is more than just a design feature, it also saves you having to build an additional window in your garage.

Taking advantage of daylight means you can also use your garage as a workshop.



Figure 23: 277 x 199 mm

Glazing in timber infills

Figures 21 and 22 for the designs: 922, 925, 926, 927 and 931. Figures 23 and 24 for the designs: 923, 924, 930, 933, 934, 935 and 937. Material: timber, glazing: 3 mm. plastic panes, clear or crystal structure.





Side doors are available with a round handle set in all the materials shown. As standard with lever handles on both sides or on request with lever/knob handle set.



Black plastic as standard



Cast aluminium, new silver finish



Polished stainless steel



Cast aluminium, rustic style



Cast aluminium (similar to RAL 9016)



Cast aluminium, brass finish





Cast aluminium, bronze finish

The flush-fitting cylinder lock can also be mastered with other locks in your home.



Beautiful Handles Add Value to Your Door

The garage door handle developed by designers and security experts is unique in its shape. Thanks to the ergonomic styling you always have a secure, comfortable grip.

Out with the Old in with the New

Quick and clean and all on the same day

»We're delighted that everything has gone so well. The new garage door blends in much better with the style of the house and the old garage door was disposed of at the same time. Our only regret is that we didn't invest in an electric operator years ago!«







Extras for improved acoustic and thermal insulation Order your door with a special Dämmtec coating to provide good acoustic insulation right from the start. To improve the thermal insulation value, we can supply thermal insulation boards which you simply clip onto the inside of the garage door or you can have them prefitted at the factory.



Three-point security latching

As a DIY retrofit kit for all non power-driven up-and-over doors. It provides greater security to prevent your garage door from being forced open.



Bottom rubber seal for an unbroken flat floor line The flexible weather-proof rubber

seal helps keep out leaves, driving rain, hail and snow.



Stainless steel weather bar

Where garages face the elements, we recommend using a stainless steel threshold rail to ensure the bottom of the garage door remains free from rust for decades to come.

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Hörmann N80 and F80 Up-and-Over Doors

Ideal for renovating ready-built garages and series garages

There will come a point when you just can't face painting the old garage door any more, not to mention the daily inconvenience of having to open a hinged-leaf door. It's then worthwhile investing in a new Hörmann up-and-over door in one of the many competitively priced standard sizes. The door comes with a weather-resistant powder coating, looks good and is much easier to open too.



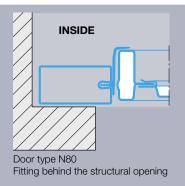
Renovating ready-built garages using competitively priced standard sizes

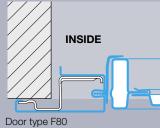
- Quick and clean replacement of the garage door within the day
- 3 fitting methods to cover every installation situation
- Old doors are disposed of at the same time

Our recommendation for greater security: the retrofit kit for triple locking (see page 25).

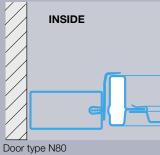
Door sizes and fitting dimensions on pages 32, 34 and 37.







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Fitting in the structural opening

Depending on the space available, these three fitting methods are possible for renovations. Best with an operator right from the start Opening your garage door then becomes much more convenient and the automatic door latching makes it more secure against being forced open.

The track-guided automatic up-and-over garage doors just keep running and running ...



Carage Door Operators

Sand-Over Garage Doo

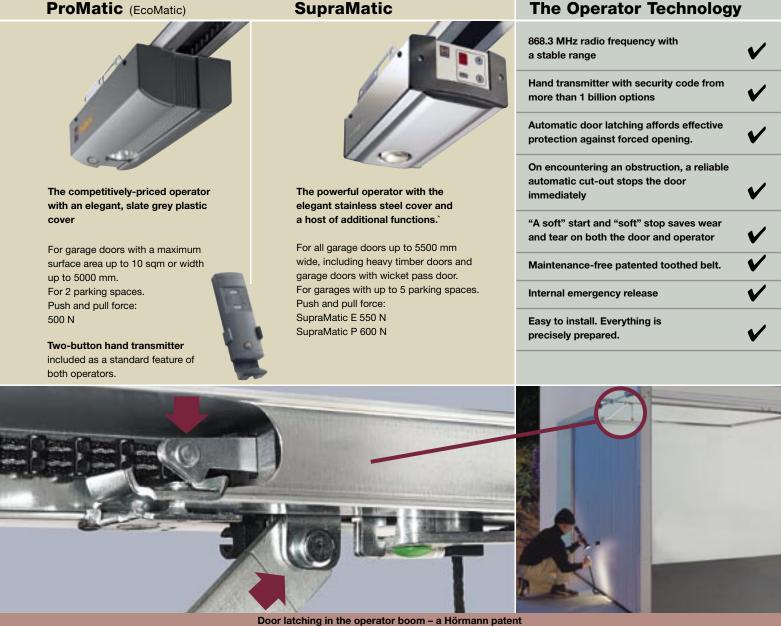
Hörmann Automatic **Up-and-Over Doors**

because they offer greater convenience and security

You can operate a Hörmann automatic door as conveniently as your TV set. On the press of a button, you drive into your garage, protected from all weathers. When it's dark, the direct route affords you greater safety and security. It goes without saying that Hörmann doors and operators are tested by the TÜV (German Technical Inspectorate) as a single safety unit.

Choose between these two innovative Hörmann operators





...with Automatic Door Latching

The operator system latches the door

The door automatically latches on closing, making it impossible to lever it open. This unique automatic latching system is a mechanical device, so remains fully functional even in the event of a power failure.



Further information on Hörmann operators for garage doors and entrance gates can be found in our specialist brochures or on our website at www.hoermann.com.

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Safety Features to the European Standard 13241-1

in Force from 1st May 2005

Assured quality

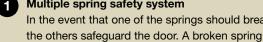
Hörmann up-and-over doors are already tested and certified according to the high safety requirements and performance characteristics of the European Standard 13241-1.

This gives you the reassurance that your purchase of a Hörmann up-and-over door is a safe investment. It's worth making a comparison



The door cannot crash to the floor! That's something you can be absolutely

sure of.



Multiple spring safety system In the event that one of the springs should break,

cannot fly off into the air.



Precision track guidance prevents the door leaf from "derailing".



track well.

Unique track well Once fully opened, the door is gently cushioned and always brought to a safe, reliable halt in the

No trapped fingers! Comprehensive finger-trap protection.

Protective caps over the lifting arms Flexible plastic caps protect the entire joint area, so there's no risk of trapped fingers.

Protective profiles on door leaf and frame 5 Flexible plastic profiles down the sides act as reliable side trap guards between the door leaf and frame. Double garages have a flexible seal at the bottom to provide foot trap protection.

Safety distance between springs The distance between the spring windings is so small that even children's fingers are reliably protected.

Extremely sturdy door construction

The wide galvanized block frame and the horizontal door leaf reinforcements lend the Hörmann up-and-over door a high degree of stability.

A smooth, quiet door action

Everything is perfectly matched: the 4-point suspension, the precision track guidance, the smooth-running plastic rollers, the plastic profiles down the sides (no steel on steel contact) and the adjustable spring assemblies.

Lock with two-fold benefit

If the house is entered directly from the garage, the garage door can also be locked from the inside using a security pin. The lock can be integrated into the building's master locking system.

Well protected from all weathers

As standard via the bottom threshold rail and where there is an unbroken flat floor line, on request with weather-proof rubber bottom profile (see page 25).

Maximum Personal Safety

It's reassuring to know that the door comes with extensive safeguards

Hörmann up-and-over doors incorporate reliable safeguards to eliminate trap zones and prevent the door leaf from crashing to the floor. There could hardly be a more safer up-andover door. And in terms of security, the latching systems ensure that you are always on the safe side. Irrespective of whether you opt for an automatic door or a manually operated door.



Door Sizes

Door types N 80 and DF 98

| N80 stan | dard sizes | for single g | garages (de | epending o | on door de | sign) | | | | Dimension | s in mm |
|-------------------------------------|------------|--------------|------------------------------|----------------------------|---------------------------------|-----------------------------|------------------------------|------------------------|-----------|-----------|---------|
| Ordering size Overall frame size | | | | Fitting behind the opening | | | | Fitting in the opening | | | |
| | | | Clear passage dimensions* | | Fitting area Structural dim. | Recommended structural dim. | Fitting area Structural dim. | | | | |
| Width | Height | Width | Height | Width | Height | Wi | dth | He | ight | Width | Height |
| 2250 | 1920 | 2355 | 1990 | 2110 | 1800 | 2240 (22 | 210-2335) | 1915 (18 | 390-1950) | 2375 | 1970 |
| 2250 | 2000 | 2355 | 2070 | 2110 | 1880 | 2240 (22 | 210-2335) | 1995 (19 | 970-2030) | 2375 | 2050 |
| 2250 | 2075 | 2355 | 2145 | 2110 | 1955 | 2240 (22 | 210-2335) | 2070 (20 | 045-2150) | 2375 | 2125 |
| 2250 | 2125 | 2355 | 2195 | 2110 | 2005 | 2240 (22 | 210-2335) | 2120 (20 |)95-2155) | 2375 | 2175 |
| 2375 | 1920 | 2480 | 1990 | 2235 | 1800 | 2365 (23 | 35-2460) | 1915 (18 | 390-1950) | 2500 | 1970 |
| 2375 | 2000 | 2480 | 2070 | 2235 | 1880 | 2365 (23 | 35-2460) | 1995 (19 | 970-2030) | 2500 | 2050 |
| 2375 | 2075 | 2480 | 2145 | 2235 | 1955 | 2365 (23 | 35-2460) | 2070 (20 | 045-2105) | 2500 | 2125 |
| 2375 | 2125 | 2480 | 2195 | 2235 | 2005 | 2365 (23 | 35-2460) | 2120 (20 |)95-2155) | 2500 | 2175 |
| 2375 | 2250 | 2480 | 2320 | 2235 | 2130 | 2365 (23 | 35-2460) | 2245 (22 | 220-2280) | 2500 | 2300 |
| 2375 | 2375 | 2480 | 2445 | 2235 | 2255 | 2365 (23 | 35-2460) | 2370 (23 | 345-2405) | 2500 | 2425 |
| 2500 | 1920 | 2605 | 1990 | 2360 | 1800 | 2490 (24 | 60-2585) | 1915 (18 | 390-1950) | 2625 | 1970 |
| 2500 | 2000 | 2605 | 2070 | 2360 | 1880 | 2490 (24 | 60-2585) | 1995 (19 | 970-2030) | 2625 | 2050 |
| 2500 | 2075 | 2605 | 2145 | 2360 | 1955 | 2490 (24 | 60-2585) | 2070 (20 | 045-2105) | 2625 | 2125 |
| 2500 | 2125 | 2605 | 2195 | 2360 | 2005 | 2490 (24 | 60-2585) | 2120 (20 |)95-2155) | 2625 | 2175 |
| 2500 | 2250 | 2605 | 2320 | 2360 | 2130 | 2490 (24 | 60-2585) | 2245 (22 | 220-2280) | 2625 | 2300 |
| 2500 | 2375 | 2605 | 2445 | 2360 | 2255 | 2490 (24 | 60-2585) | 2370 (23 | 345-2405) | 2625 | 2425 |
| 2500 | 2500 | 2605 | 2570 | 2360 | 2380 | 2490 (24 | 60-2585) | 2495 (24 | 470-2530) | 2625 | 2550 |
| 2500 | 2750 | 2605 | 2820 | 2360 | 2630 | 2490 (24 | 60-2585) | 2745 (27 | 720-2780) | 2625 | 2800 |
| 2625 | 2125 | 2730 | 2195 | 2485 | 2005 | 2615 (25 | 85-2710) | 2120 (20 |)95-2155) | 2750 | 2175 |
| 2750 | 2000 | 2855 | 2070 | 2610 | 1880 | 2740 (27 | '10-2835) | 1995 (19 | 970-2030) | 2875 | 2050 |
| 2750 | 2125 | 2855 | 2195 | 2610 | 2005 | 2740 (27 | '10-2835) | 2120 (20 |)95-2155) | 2875 | 2175 |
| 3000 | 2000 | 3105 | 2070 | 2860 | 1880 | 2990 (29 | 60-3085) | 1995 (19 | 970-2030) | 3125 | 2050 |
| 3000 | 2125 | 3105 | 2195 | 2860 | 2005 | 2990 (29 | 60-3085) | 2120 (20 |)95-2155) | 3125 | 2175 |

| ⁻ 98 sta | ndard size | s for doub | le garages | (dependin | g on door | design) | | | | Dimension | is in mm |
|---------------------|------------|---|------------|------------------------------|-----------|---------------------------------|-----------------------------|---------------------------------|-----------------------------|-----------|----------|
| Ordering size | | Overall Clear frame size passage dimension | | | | | Fitting in the opening | | | | |
| | | | | Clear passage dimensions* | | Fitting area Structural dim. | Recommended structural dim. | Fitting area Structural dim. | Recommended structural dim. | Structu | ral dim. |
| Width | Height | Width | Height | Width | Height | Wi | dth | Height | | Width | Height |
| 4000 | 2000 | 4096 | 2073 | 3840 | 1820 | 3990 (39 | 950-4070) | 1995 (19 | 60-2020) | 4116 | 2043 |
| 4000 | 2125 | 4096 | 2198 | 3840 | 1945 | 3990 (39 | 950-4070) | 2120 (20 | 85-2145) | 4116 | 2168 |
| 4500 | 2000 | 4596 | 2073 | 4340 | 1820 | 4490 (44 | 50-4570) | 1995 (19 | 60-2020) | 4616 | 2043 |
| 4500 | 2125 | 4596 | 2198 | 4340 | 1945 | 4490 (44 | 50-4570) | 2120 (20 | 85-2145) | 4616 | 2168 |
| 4500 | 2250 | 4596 | 2323 | 4340 | 2070 | 4490 (44 | 50-4570) | 2245 (22 | 10-2270) | 4616 | 2293 |
| 5000 | 2000 | 5096 | 2073 | 4840 | 1820 | 4990 (49 | 950-5070) | 1995 (19 | 60-2020) | 5116 | 2043 |
| 5000 | 2125 | 5096 | 2198 | 4840 | 1945 | 4990 (49 | 950-5070) | 2120 (20 | 85-2145) | 5116 | 2168 |

Please note

* Clear passage dimensions (door with stepped floor)

Width: ordering size minus 140 mm (160 mm for DF 98 door)

Height: ordering size minus 120 mm (180 mm for DF 98 door)

Height: ordering size minus 135 mm for design 905 (200 mm for DF 98 door)

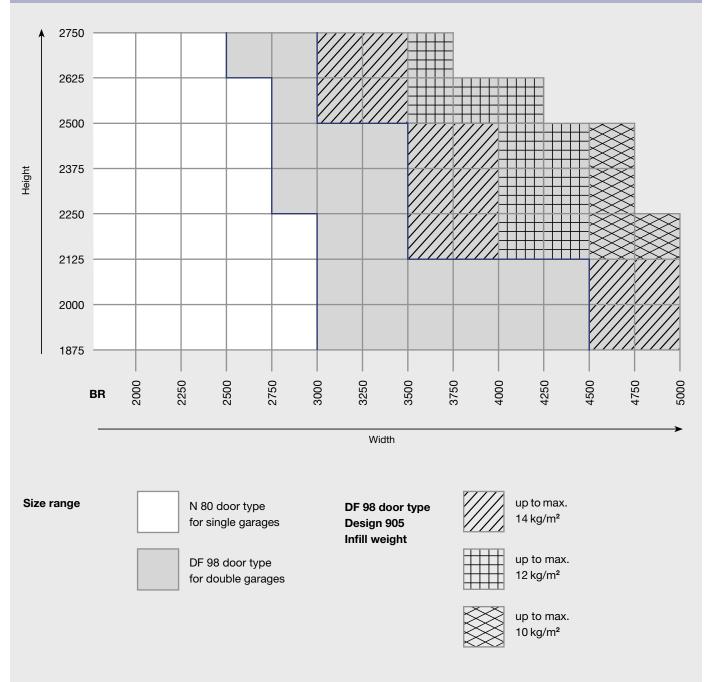
Height: 25 mm more passage (with flat floor)

Dimensions in mm

Door Sizes

Door types N 80 and DF 98

Maximum size range (depending on door design)



Doors with renovation panel

The recommended structural width may not be exceeded. In the case of a stepped floor, the recommended structural height may not be exceeded by more than 10 mm. For garage doors with a finished flat floor line (frame at FFL), 30 mm should be added to the recommended structural height.

Open-for-infill doors (design 905)

Please note the maximum weight for site infills, which, depending on the door size, ranges between 6 and 10 kg/m². Depending on their size, DF 98 doors are also available with an infil weight of up to 16 kg/m² (exception: doors within the shaded area above). Consult your Hörmann specialist dealer who will be able to tell you the exact infill weight per m² for your particular door.

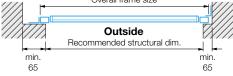
Dimensions in mm

Fitting Dimensions

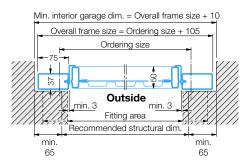
Door type N 80 for single garages

Position of anchors

FFL 325 Overall frame size



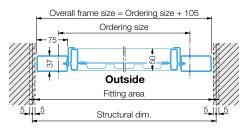
Fitting behind the opening



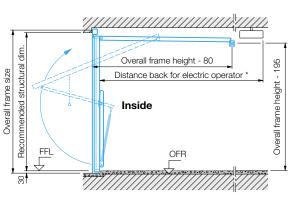
The recommended structural dimensions are recommended planning dimensions. Minimum sideroom, headroom and opening sizes are all

based on these dimensions.

Fitting in the opening



Fitting in the opening requires that the given dimensions be adhered to with greater accuracy, particularly where standard-sized doors are concerned. Special-sized doors are purpose-built for the existing structural opening.



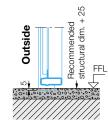
* Distance back for electric operators: 3100 mm up to door height 2375 mm ProMatic / SupraMatic 3350 mm up to door height 2625 mm ProMatic / SupraMatic 4100 mm up to door height 2750 mm ProMatic / SupraMatic

Door with stepped floor

Headroom 50 frame size = Ordering size + 70 min. Recommended structural dim. σ nin. size Fitting area Outside Ordering /erall · FFL FFL 1 .0.0 +58+30

Door with flat floor

The structural height recommended in the table (page 32) must be increased by 25 mm.



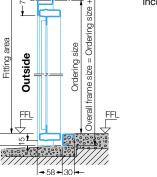
With ProMatic/SupraMatic operator

* No additional headroom required.

Exception: Designs 905, 941, designs with timber infill = 15 mm clearance.

Door with stepped floor Door with flat floor

The structural height stated in the table (page 32) must be increased by 25 mm.



Structural dim. + 25

With ProMatic/SupraMatic operator No additional headroom required.

Exception: designs 905, 941, designs with timber infill = 15 mm clearance.

34

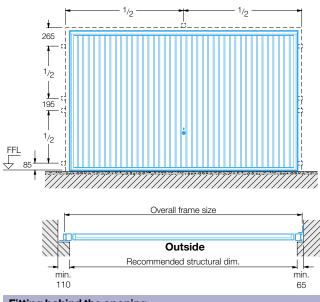
Structural dim.

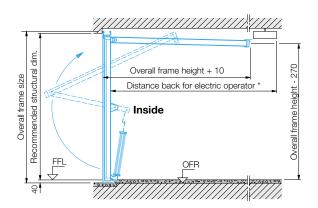
Fitting Dimensions

Door type DF 98 for double garages

Position of anchors

Dimensions in mm





Distance back for electric operators: 3100 mm up to door height 2375 mm ProMatic / SupraMatic 3350 mm up to door height 2625 mm ProMatic / SupraMatic 4100 mm up to door height 2750 mm ProMatic / SupraMatic

Door with stepped floor

°28

2

Ordering size + Ordering size

Overall frame size

Headroom min. 90

Recommended structural dim.

6

Ŧ

Fitting area

min.

tside

ō

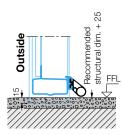
FFL

5

7

Door with flat floor

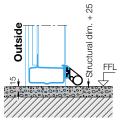
The structural height recommended in the table (page 32) must be increased by 25 mm.



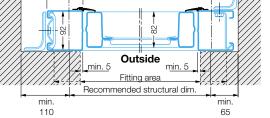
With ProMatic/SupraMatic operator 65 mm clearance

Door with flat floor

The structural height recommended in the table (page 32) must be increased by 25 mm.



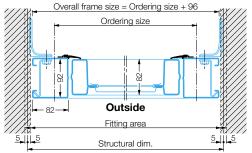
Fitting behind the opening Min. interior garage dim. = Overall frame size + 20 Overall frame size = Ordering size + 96 Ordering size



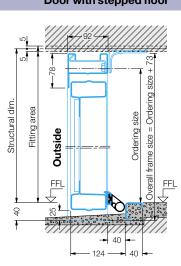
The recommended structural dimensions are recommended planning dimensions.

Minimum sideroom, headroom and opening sizes are all based

Note for standard sizes: if the sideroom lies in the 65 mm to 110 mm range, this must be stated on the order.



Fitting in the opening requires that the given dimensions be adhered to with greater accuracy, particularly where standard-sized doors are concerned. Special-sized doors are purpose-built for the existing structural opening.

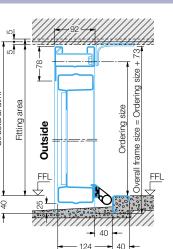


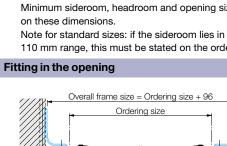
Door with stepped floor

40 124 -

40

With ProMatic/SupraMatic operator 65 mm clearance



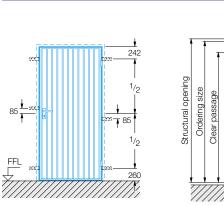


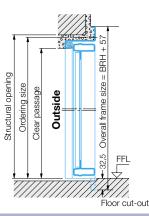
Sizes and Fitting Dimensions

Door with flat floor

Garage side doors

Single-leaf / Position of anchors



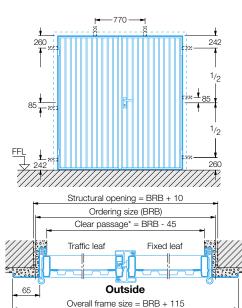


Standard sizes for single-leaf doors

| | | - | - | | | | |
|------------------|--------|--------------|----------------|-------|-----------------------------------|--------------------------------------|----------|
| Ordering size | | Struc ope | ctural ning | | Handle Height | | |
| Width | Height | Width | Height | Width | Door with flat floor Height | Door with stepped floor Height | from FFL |
| 875 | 1875 | 885 | 1880 | 830 | 1840 | 1855 | 990 |
| 875 | 2000 | 885 | 2005 | 830 | 1965 | 1980 | 1050 |
| 875 | 2125 | 885 | 2130 | 830 | 2090 | 2105 | 1110 |
| 1000 | 2000 | 1010 | 2005 | 955 | 1965 | 1980 | 1050 |
| 1000 | 2125 | 1010 | 2130 | 955 | 2090 | 2105 | 1110 |

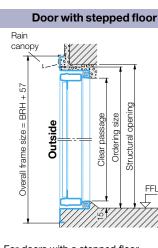
Designs 902 and 905 in standard sizes can be LH or RH hinged.

Double-leaf / Position of anchors



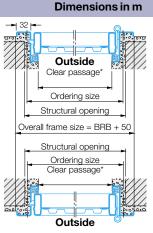
Size range for double-leaf doors Width (ordering size): 1300 to 2500 mm Height (ordering size): 1750 to 2250 mm

Panel designs only up to ordering width = 2000 mm



For doors with a stepped floor, opening outwards, the ordering height is always measured from the finished floor line of the deeper floor.

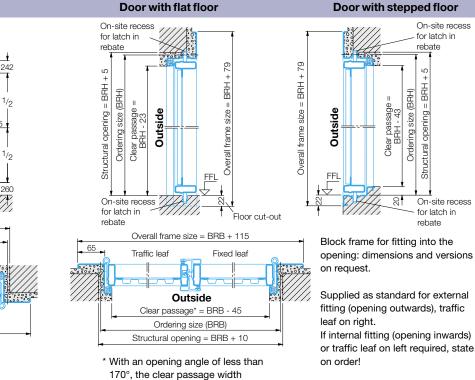
Standard sizes with steel infill and for site infill are supplied as standard for internal fitting (opening inwards). By reversing the fittings, the doors can be converted to external fitting (opening outwards). Designs with timber infill only possible for external fitting.



With an opening angle of less than 170°, the clear passage width is reduced.

Block frame for fitting into the opening: dimensions and versions on request.

Special sizes and special versions on request. Maximum size range (BR): 1250 x 2375 mm



Fitting versions

| - | | | | | | | |
|-------------|-----------|------------------------|------------------------|-------------|-----------|------------------------|------------------------|
| Single-leaf | | Double-leaf | | Single-leaf | | Double-leaf | |
| Z | | Zi - Z | | | | | |
| LH hinged | RH hinged | Traffic leaf LH hinged | Traffic leaf RH hinged | LH hinged | RH hinged | Traffic leaf LH hinged | Traffic leaf RH hinged |

is reduced.

Internal fitting

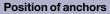
For internally fitted doors, the threshold angle/transport angle should always be removed. Adequate water drainage to the outside must then be ensured. For doors on the weather side, external fitting is preferable.

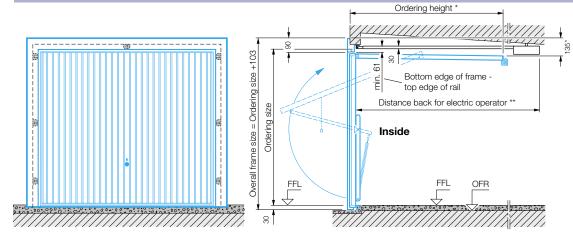
External fitting With threshold profile.

Renovation Sizes and Fitting Dimensions

F80 door type for ready-built garages

| or sizes for concrete ga | rages with an externally fitted door | | Dimensions in mm |
|---|--|--------------------|---------------------------------|
| Ordering size Width x height | Structural opening Width x height | Overall frame size | Clear passage Width x height |
| 2375 x 2045 | 2449 - 2489 x 2088 - 2108 | 2509 x 2148 | 2235 x 1905 |
| 2375 x 2075 | 2449 - 2489 x 2118 - 2138 | 2509 x 2178 | 2235 x 1935 |
| 2425 x 2075 | 2499 - 2539 x 2118 - 2138 | 2559 x 2178 | 2285 x 1935 |
| 2485 x 2045 | 2559 - 2599 x 2088 - 2108 | 2619 x 2148 | 2345 x 1905 |
| 2500 x 2075 | 2574 - 2614 x 2118 - 2138 | 2634 x 2178 | 2360 x 1935 |
| 2500 x 2100 | 2574 - 2614 x 2143 - 2163 | 2634 x 2203 | 2360 x 1960 |
| 2560 x 2125 | 2634 - 2674 x 2168 - 2188 | 2694 x 2228 | 2420 x 1985 |
| 2570 x 2125 | 2644 - 2684 x 2168 - 2138 | 2704 x 2228 | 2430 x 1985 |
| 2590 x 2075 | 2664 - 2704 x 2118 - 2138 | 2724 x 2178 | 2450 x 1935 |
| 2590 x 2125 | 2664 - 2704 x 2168 - 2188 | 2724 x 2228 | 2450 x 1985 |
| 2705 x 2125 | 2779 - 2819 x 2168 - 2188 | 2839 x 2228 | 2565 x 1985 |
| 2715 x 2075 | 2789 - 2829 x 2118 - 2138 | 2849 x 2178 | 2575 x 1935 |
| 2720 x 2200 | 2794 - 2834 x 2243 - 2263 | 2854 x 2303 | 2580 x 2060 |
| 2730 x 2125 | 2804 - 2844 x 2168 - 2188 | 2864 x 2228 | 2590 x 1985 |
| or sizes for standard-siz | zed garages in the former East German states | · | Dimensions in mn |
| 2325 x 1905 | 2420 x 1990 | 2459 x 2008 | 2185 x 1765 |
| 2455 x 1905 | 2550 x 1990 | 2589 x 2008 | 2315 x 1765 |
| 2350 x 1935 | 2410 - 2450 x 1970 - 2005 | 2484 x 2038 | 2210 x 1795 |
| 2480 x 1935 | 2540 - 2580 x 1970 - 2005 | 2614 x 2038 | 2340 x 1795 |



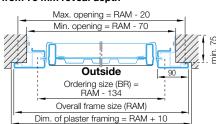


Building structure with/without plaster framing

with stepped floor

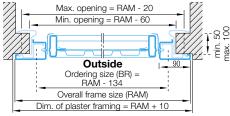


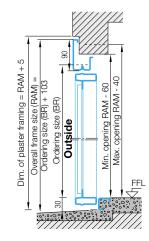
Plug-and-screw fixing from 75 mm reveal depth

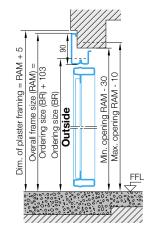


Clamping

at least 50 mm, max. 100 mm reveal depth







Dimensions in mm

- * In the case of a sloping ceiling, please note ! Required clearance for supporting tracks: Height 135 mm from top edge of door frame Depth: Ordering size Height from door system level
- ** Distance back for electric operator ProMatic/SupraMatic 3100 mm up to door height 2375 mm

Improved Aesthetics Added Convenience Increased Security

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The sturdy steel door leaf to meet the most exacting standards.

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The slot-screw or welded standard frames that you can easily fit yourself, e.g. for the loft conversion.





