**Colours & Powder Coating**

**INTRODUCTION**

Polyester powder coating is a surface finish applied to shutters and retractable gates in a solid, powder form after careful pre-treatment of the surface. The coating is fused by heat to produce a continuous film and curing of the coating gives its design properties. The result is a high performance finish that delivers exceptional corrosion protection, durability and resistance to yellowing making it suitable for both interior and exterior use. The process is virtually emission free, so is environmentally friendly.

**FEATURES**
- Typically 60-80 Microns coating thickness
- Excellent corrosion protection
- Superior colour stability
- Tough yet highly flexible

Extruded profiles and the aluminium shutter box profiles are powder coated in a satin finish (unless stated otherwise).

**GLOSS LEVELS**

Gloss (80% +/-5%): A highly reflective smooth surface. Gloss surfaces due to their highly reflective appearance tend to highlight surface imperfections.

Satin (65% +/-5%): A satin finish is not as reflective as the gloss finish and because of this is less likely to show any surface imperfections. Satin finishes also provide a good surface for cleaning and resisting abrasion. Unless stated otherwise this is the standard finish supplied.

Matt (30% +/-5%): A matt finish due to the low gloss level is very good at concealing surface imperfections. Due to the textured finish the surface is more difficult to clean than a surface with a higher gloss level.

**TOUCH-UP PAINT**

For repairing minor blemishes to the finish surface touch-up paint is available.

Touch-up paint pot (25ml): Code; PC100P0

**NOTES:**

All colours are supplied in Satin as standard, Matt & Gloss are available.

Bands Standard, A and B are available on gates as standard.

Other RAL and BS colours are available, please contact your Account Manager for further details.

Please note: We cannot powder coat SeceuroShield 150.

To see the full colour bands with the full range available visit [www.sws.co.uk/ral-colour-chart](http://www.sws.co.uk/ral-colour-chart)

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### STANDARD COLOURS

<table>
<thead>
<tr>
<th>Colour</th>
<th>Code</th>
<th>RAL</th>
<th>Code</th>
<th>RAL</th>
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<tbody>
<tr>
<td>Cream</td>
<td>RAL 1015</td>
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<td>Black</td>
<td>RAL 9005</td>
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<tr>
<td>Brown</td>
<td>RAL 8014</td>
<td></td>
<td>White</td>
<td>RAL 9010</td>
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<tr>
<td>Brilliant White</td>
<td>RAL 9016</td>
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#### BAND A

- Beige RAL 1001
- Oyster White RAL 1013
- Gentian Blue RAL 5010
- Light Blue RAL 5012
- Moss Green RAL 6005
- Anthracite RAL 7016
- Pale Grey RAL 7035

#### BAND B

- Agate Grey RAL 7038
- Chestnut Brown RAL 8015
- Chocolate Brown RAL 8017
- Grey White RAL 9002
- Graphite Black RAL 9011
- Grey Beige RAL 1019

#### BAND C

- Green Beige RAL 1000
- Daffodil Yellow RAL 1007
- Yellow RAL 1018
- Signal Orange RAL 2010
- Signal Red RAL 3001
- Dark Red RAL 3011
- Traffic Red RAL 3020
- Dark Blue RAL 5003
- Cajun Blue RAL 5019
- Ocean Blue RAL 5020
- Leaf Green RAL 6002
- Black Olive RAL 6015

- May Green RAL 6017
- Mint Turquoise RAL 6033
- Teal Grey RAL 7046
- Olive Brown RAL 8008
- Orange Brown RAL 8023
- Lemon Yellow RAL 1012
- Night Blue RAL 5022
- Oceant Blue RAL 5023
- Rosada Green RAL 6011
- Copper Brown RAL 8004
- Beige Brown RAL 8024
- Poppy Red BS 04E53

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