Installation Instructions
for garage door operators

**TS 75**

and

**TS 100**

This booklet must be handed over to the end-user together with the user-manual.
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Declaration of Conformity
It is within legal regulation and without restriction, to use a Seip door operator with any garage door that has been approved for use with other certified door operators!

Directives and Regulations
The operators TS 75 and TS 100 comply to the latest European directives and regulations. The declaration of conformity is enclosed at the end of these instructions.

Use of the operators
The operators were designed for the use with up-and-over doors (tilting and canopy-type) and sectional doors. They can be used with side-hinged doors using a special conversion-kit. All garage doors need to be maintained before automation. The door must be easily opened and closed by hand. A garage door must not be automated unless it is easy to open and close manually.

Garage Doors
In January 2001 the European regulations EN12604 and EN12605 became compulsory for garage doors. Before installing an automatic door operator it must be assured that the garage doors applies to these regulations (the information can be obtained from the manufacturers’ declaration of conformity). A Seip door operator may be installed to any door that complies with the regulations. Should a garage door not be compliant then please refer to the chapter „older garage doors“.

The installer’s declaration of conformity
No matter whether a door operator was delivered together with a garage door or separately, the installer must issue a declaration of conformity for the complete installation. With this declaration the installer assures, that the installation was made according to the instructions given by the manufacturers (e.g. the installation instructions of the garage door and the operator). This declaration can only be issued by the installer and may not be issued from the manufacturer!
If both components comply with the directives and the installation was made as to the manufacturers instructions the whole installation will normally be CE-compliant.

Older Garage Doors
When automating an older garage-door the TS-series will still comply with the regulations - through the automatic force setting the requested values for forces and reversion will be according to the regulations.
But it needs to be taken in consideration that most older garage doors do not meet the regulations EN 12604 and EN 12605 - especially regarding security features. They might still have sharp edges bearing the danger of severe injuries - for example sectional doors might not have a finger protection between the sections. Unfortunately the entire regulations do not mention how to handle the automation of such an older garage door - the danger basically is not the automation but the construction of the door.
Therefore we strongly recommend to
- Check the garage door for sharp edges bearing danger when the door is moving; take any necessary action to avoid the dangers and make the door safer
- Check the doors’ springs and readjust them if necessary
- Grease or oil the pivotal points and rollers of the garage door
- Check that the door may be easily used by hand

If, however, the dangers cannot be avoided we recommend using the automatic pre-warning function of the operator. The operator’s light will then blink for approx. 5 sec. before every movement of the garage door. People inside the garage will be alerted before the garage opens and can step back from the door in time.

Instruction for the users
Please instruct the users as follows:
- Use of the hand transmitter
- Use of the emergency release in case of a power failure
- Hand over the separate „User Manual“ to the customer
- Inform the user about the Security Advises in the User Manual
Security Advises for the Installation

Important Safety Instructions for Installation
WARNING: INCORRECT INSTALLATION CAN LEAD TO SEVERE INJURY
Follow all Installation Instructions.

- Read page 3 of these instructions carefully before the installation.
- Before installing the drive, remove unnecessary ropes from the existing installation.
- Maintain the garage door according to the advice on page 3 and to the door manufacturer's manual.
- If possible, install the drive at a height of at least 2,10 m and the manual release at a height less than 1,80 m.
- Locate the push-button within sight of the door but away from moving parts and at a minimum height of 1,50 m.
- Fix the warning label at eye level to garage door.
- The label fixed to the manual release must not be removed.
- After installation, ensure that the mechanism is properly adjusted and that the drive reverses when the door contacts a 40 mm high object placed on the floor.
Different Conditions for Installation

Before installing the operator you should check the garage for the conditions of installation. You will need optional extras in either of the following situations:

If the garage door is higher than 2.250 mm you will need a c-rail extension. Two sizes of extensions are available: 500mm and 1,000 mm. The operator may be extended by a maximum of 1.500mm - the maximum height of a garage door is 4.150mm.

For a canopy type garage door (inside turning door) you will need a bow arm conversion to automate the door. Inside turning doors are equipped with a roller on each side at the bottom of the door. With these rollers the door cannot tilt outside - Automation without the bow arm conversion is not possible.

Should the minimum space between the garage door and the ceiling is smaller than 35mm then a door arm extension is needed. For an extension you can use a metal beam from any DIY-store. The beam should not be shorter than the door’s height.
Pre-Mounting the operator

During this procedure be careful not to twist the chain. Therefore do not lift the parts - slide them along the floor.

1. The operator is lying unpacked in front of you. The motor-head unit is on your right hand side.

2. Lay part (1) to the front.

3. Fix through pushing the C-profile coupling piece (2) over it all the way home.

4. Slide C-rail part (3) in front of part (1)

5. Set part (3) in the C-rail coupling piece (4) at an angle, inserting it from above as shown.

6. Press down part (3) to tension the chain.

7. Turn around the operator and screw in the milled nuts into the C-rail coupling pieces.

Your operator is now ready for installation.

The chain has been pretensioned in the factory; do not change the chain tension!

ATTENTION: The setting of the limit-switches and the automatic-force adjustment were set for factory testings. When you change the limit-switch settings you first have to run a new learning cycle to make the operator work properly! (Please refer to the pages 10+11)
Measure the distance between the ceiling and the highest point reached by the garage door (1). The minimum-headroom necessary for mounting the operator is 35 mm. If there is less headroom please pay attention to page 5.

The front fixing angle can be mounted either at the lintel or at the ceiling.

1. Measure the middle of your garage door and make a mark on the lintel and the top of your door (2 and 2a).

2. Fix the front fixing angle in the middle either at the lintel or at the ceiling. (We recommend the lintel if possible) (2 and 2a).

3. Attach the C-rail to the front fixing angle (3). Put a carton piece under the motor head unit to avoid damages.

4. To fix the motor head to the ceiling we recommend you to use a ladder (4). When the operator is lying on the ladder you can open the garage-door. Adjust the C-rail according to the mark you made in the middle of the garage-door. Fix the operator to the ceiling when you have made sure the C-rail is running straight to the front.

5. Now fix the door arm to the garage door (5). Take care that the angle between the operator and the door arm does not exceed a max. of 45° (it may be lower).

6. Before running the operator disengage the door's locking-bolts otherwise the operator cannot open the door. This could result in damage to the operator and/or the garage door. The self-locking gear of the operator will ensure that the door cannot be opened manually. If you require additional security, ie using door bolts, please ask your dealer for our locking set, which is available as an optional extra.
The Emergency Release

In case of a power failure the garage door can be opened by hand. Therefore the operator first needs to be released.

**When the garage door is the only entrance**
It is necessary to connect the emergency release to the door’s handle (Pic. 1) otherwise the garage cannot be accessed during power failure situation.

Proceed as follows:

1. Find out in which direction the door handle moves when opening the door.
2. Drill a hole in the side of the door handle that turns downwards.
3. Thread the cable through the hole and fix it with the enclosed metal-clamps. Be careful not to put a high tension on the emergency release cable - the operator then might release from the garage-door during a normal opening cycle.
4. Check the function of the emergency release together with a second person. Stay inside the garage and close the door with the operator. Let the second person open the door manually with the door keys. If this works, the emergency-release is mounted properly.

**Do not leave the garage and close the garage-door with the operator before you have tested the emergency-release!**

**When there is a second entrance to the garage**
You can use the supplied handle for the emergency release (Pic. 2).
Thread the emergency release cable through the handle. Fix the metal clamps to the cable where the handle shall be placed.
Shorten the cable below the metal clamps - the handle is now being held by the clamps.

In case of a power failure the user can now open the garage door by releasing the operator with the handle for the emergency access.
TEST/RUN-Button (1)
With this button you put the operator into operation. The button works on the OPEN-STOP-CLOSE principle, e.g. the first push opens the door, the second push stops the door and the third push closes the door etc.
The LED-lamp “TEST” is switched on as long as you press the TEST-button and shows that the impulse was received and recognised by the electronics.

LERN/LEARN-Button (2)
This button has two functions:

1. Learning the forces
2. Registering (learning) a hand-transmitter

The LERN/LEARN-button must be pressed for approx. 3 sec.; the button can be released once the operator’s light starts blinking.
Whilst the operator’s light is blinking you can either register a new hand-transmitter by pushing the hand-transmitters button or you may start the learning of forces by pressing the button once again.
Details on both procedures can be obtained from the chapters “Automatic Force Setting” and “Remote Control”.

Potentiometer “PRESSURE OPEN/CLOSE” (3)
With these potentiometers you must adjust the maximum force for the force learning cycle (please refer to the chapter “Automatic Force Setting”) separately for OPENING and CLOSING direction. The operator will never override the adjusted forces, neither during the learning cycle nor in later use!
The maximum forces are shown in %. Dependant on the operator model this means:

<table>
<thead>
<tr>
<th>%age</th>
<th>max. force Operator with 75 kg max.</th>
<th>max. force Operator with 100 kg max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>20%</td>
<td>15 kg approx.</td>
<td>20 kg approx.</td>
</tr>
<tr>
<td>50%</td>
<td>37 kg approx.</td>
<td>50 kg approx.</td>
</tr>
<tr>
<td>70%</td>
<td>52 kg approx.</td>
<td>70 kg approx.</td>
</tr>
<tr>
<td>100%</td>
<td>75 kg</td>
<td>100 kg</td>
</tr>
</tbody>
</table>

Potentiometer “LIGHT” (4)
With this potentiometer the time for the internal lighting is adjusted in seconds. Timing from 80 to 240 seconds are available.
**Limit-Switch Adjustment and Force Measurement**

**Information**
To use the operator the following steps must be carried out, to adjust the limit-switches and to learn the required force. **Without these adjustments the operator will only run for the factory set distance when pressing the TEST-button.**

The limit-switch adjustment and the force-learning are both done in one combined programming step. The operator needs to be set into programming-mode - the programming-mode is indicated by the blinking operator's light. During the programming-mode the limit-switch setting is done first, followed by the force-setting.

The procedure of adjustments:
1.) Adjustment of the maximum force for learning-cycle
2.) Start of programming-mode
3.) OPENING limit-switch
4.) Start the learning-cycle for force and distance.

Descriptions of each step will be found in the following text.

1.) Adjusting the maximum force for the learning-cycle
The force adjusted via the potentiometers "FORCE OPEN" and "FORCE CLOSE" determines the maximum forces for the learning cycle and in later use. The factory setting is 60% for both. On smaller, easy running doors a force of 40% will be sufficient.

2.) Starting the learning-mode
Press the LERN/LEARN button (2) on the main electronics for approx. 3 seconds. When the operator's light begins blinking - release the LERN/LEARN button.

The operator now runs in learning-mode. **The learning-mode runs without time-limit - there is no need to rush with the following adjustments.**

3.) The Limit Switch Adjustment
In CLOSING-position the garage door should not be forced hard onto the doors' frame. If it is closed to firmly then the operator will reverse after each CLOSING and the garage door will remain open for approx. 5 cm.

**Basics:** During the learning-mode the operator will follow the limit-switches automatically when these are moved.

*E.g.*: The operator hits the CLOSING limit-switch but the garage-door still is not completely closed. You can now slide the red limit-switch actuator off the CLOSING limit-switch - the operator will automatically start running in CLOSING direction until it hits the CLOSING limit-switch again. You do not have to press the TEST/RUN button to activate the operator.

The procedure works vice-versa in OPENING direction.

**Attention:** the operator only follows the limit-switch in ONE direction - the CLOSING limit-switch is only followed in CLOSING direction, the OPENING limit-switch is only followed in OPENING direction.

To run the operator in another direction you have to press the TEST/RUN button.

**IMPORTANT INFORMATION PRIOR TO PROGRAMMING!**

The programming described on this and the following page will programme the operator with factory pre-set values for Soft-Modes and Closing Speed.

**Dependant on the type and the weight of the garage door it might be necessary to reduce the Closing Speed.** On page 13 you will find a weight table and a description on how to programme the Closing Speed.

If the Soft-Modes require readjustment, please refer to page 12.

To change the standard values it is always necessary to run another complete learning cycle - the old values will then be substituted by the new measurements and adjustments. Old values can always be overwritten by starting and completing a new learning cycle.
### Limit-Switch Adjustment and Force Measurement

The operator’s light will be blinking throughout the whole procedure of setting the limit switch.

3.) **Adjusting the OPENING limit switch**
   1.) Run the operator in OPENING direction using the TEST/RUN button (1)
       (the button follows the principle OPEN-STOP-CLOSE etc., e.g. first impulse OPEN, second impulse STOP, third impulse CLOSE etc.)
   2.) When the garage door is almost opened to maximum you have to stop the operator using the TEST/RUN button. Then slide the OPENING limit switch actuator so that it hits the limit-switch.
   3.) When the OPENING limit switch is hit before the garage door is opened to maximum then simply slide the red limit switch actuator further in OPENING direction - the operator will follow the movement.

3.) **Adjusting the CLOSING limit switch**
   1.) Run the operator in CLOSING direction using the TEST/RUN button (1)
       (the button follows the principle OPEN-STOP-CLOSE etc., e.g. first impulse OPEN, second impulse STOP, third impulse CLOSE etc.)
   2.) When the garage door is closed you have to stop the operator using the TEST/RUN button. Then slide the OPENING limit switch actuator so that it hits the limit switch.
   3.) When the CLOSING limit switch is hit before the garage door is closed then simply slide the red limit switch actuator further in CLOSING direction - the operator will follow the movement.

4.) **Starting the Learning-Cycle**
   Once the limit-switches are adjusted, press the LERN/LEARN button once again. The operator then starts the learning cycle:
   - moving towards the limit-switch OPEN
   - closing the door
   - opening the door
   - closing the door
   The learning-cycle will be made completely automatic - you only have to intervene, when the CLOSING Soft-Stop shall either be changed or disabled (please refer to the information box on page 10).
   Once the learning-cycle is completed, the operator stops blinking; the garage is in closed position.
   After the learning-cycle the operator is completely programmed - please proceed to the chapter „Remote-Control“.

### Quick Reference

**1.) Force Adjustment**
Adjust the maximum force for OPENING and CLOSING direction for the learning cycle

**2.) Start programming mode**
Press the LERN/LEARN button for approx. 3 seconds. The operator’s light begins blinking - release the LERN/LEARN button

**3.) Limit Switch Adjustment**
   a.) Adjust OPENING limit switch
   b.) Adjust CLOSING limit switch
   The operator can be run in OPENING and CLOSING direction using the TEST/RUN button

**4.) Start learning cycle**
The garage door is closed and the operator hits the CLOSING limit switch
Press the LERN/LEARN button shortly
The operator does three runs (OPENING-CLOSING-OPENING)

The learning cycle stops after the three runs. The garage door is then opened and the operator’s light stops blinking. The programming is now complete.

**5.) You may now proceed with chapter “Remote Control” on page 16**
Enhanced Adjustments

The BOTTOM Soft-Stop
The length of the BOTTOM Soft-Stop may be changed during the first run of the learning-cycle in closing direction:

- **Extending** the BOTTOM Soft-Stop is recommended, if the garage door slams on closing.

- **Reducing or disabling** the BOTTOM Soft-Stop is recommended, when the bottom of the garage door does not close completely. Especially when mechanical spring-locks are installed, these might not engage. When the BOTTOM Soft-Stop is disabled, the garage door reaches the closing position with a higher speed. This gives the door a higher momentum and the bottom can fall into the doors' frame - the locks can then engage.

Programming the BOTTOM Soft-Mode
The length of the soft-stop can be adjusted during the first automatic measurement-run in closing direction. Please proceed as described below:

1. Start the learning cycle (refer to page 11)
2. the operator runs in closing direction with low speed
3. press the LERN/LEARN button and keep it pressed - the operator is now increasing the speed
4. release the LERN/LEARN button at the position where the soft-stop shall begin (*the operator will store this position as the beginning of the BOTTOM soft-stop*)
   - If the Soft-Stop is to be disabled, then the LEARN button must be pressed until the door is completely closed.
   - the operator will reduce speed with a short delay and then reach the closing position
5. the operator will proceede with the remaining measurement-runs

When the operators’ light stops blinking, all measured values are saved in the memory - the BOTTOM soft-stop now is in the programmed position.

Top Soft Mode
Using the standard programming will disable the Top Soft Mode. For up-and-over doors and sectional doors this standard setting will not require any changes. On canopy doors the Top Soft Mode might need to be enabled, when the operator constantly reverses after starting to close the garage door.

Enabling the Top Soft Mode
Before starting the learning cycle, DIP-switch no. 1 must be set to OFF. The switch must remain in OFF position during the complete learning cycle.

Once it is finished (e.g. the operators light stops blinking), DIP-switch no. 1 must be set to ON position again, otherwise the operator will not work on automatic force (please refer to page 17 „DIP-switch settings“).

*Hint: although the Top Soft Mode is now disabled, the operator will not instantly start running with full speed when closing the door. To prevent excessive wear to the motor gear, the speed will be increased continuously from zero to maximum speed.***
Reducing the Closing Speed
When using the standard programming procedure, then the closing speed is automatically set to maximum; for most CE compliant garage doors no changes are necessary.

Why reduce the Closing Speed?
Reducing the closing speed will also reduce the forces and the time for reversion which appear when the garage door hits an obstacle.
The greater the weight of a garage door, the higher the mass that needs to be moved, stopped and reversed in case of detection of an obstacle. Especially on heavy doors this momentum may result in a short peak force, leading to higher forces on the leading edge. The lower the closing speed, the lower the momentum of force and the peak forces.

When to reduce the Closing Speed?
The table besides provides information on suggested closing speeds for different door weights. For new, CE-compliant doors you should find the doors weight either labelled on the door or in the instructions. Adjust the closing speed according to this information, as far as a change is required.
When automating an older, non CE-compliant garage door, we strongly recommend to use speed level 4 or lower (please also refer to page 3).

Programming the Closing Speed
The programming of the closing speed must be made before running the learning cycle. If, however, the learning cycle was already completed, it must be run again after changing the closing speed.

1.) The operator is switched on
2.) Press the red LEARN-button and keep it pressed. Press the black TEST-button in addition and keep both buttons pressed for approx. 3 seconds.
3.) The operators light starts blinking and the red LED “Diag” blinks in intervalls; the buttons can now be released.
4.) The LED “Diag” is blinking in intervalls (8 blinks followed by a short break) - indicating the factory pre-set speed level 8.
5.) Each press of the TEST-button will reduce the closing speed by one level, each press of the LEARN-button will increase the speed.
6.) Once you reached the wanted closing speed level, press the LEARN-button and in addition the TEST-button and keep both pressed for approx. 1 second.
7.) The closing speed is now adjusted and the operator is now in the ordinary learning mode; the operators light and the LED „Diag” are now blinking simultaneously.

If changes to the soft modes are necessary, then please refer to page 12.

If the limit-switches had been adjusted previously, the learning-cycle can be started instantly by shortly pressing the LERN button.
The most important connectors

<table>
<thead>
<tr>
<th>Component</th>
<th>Connector</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Push Button and Key Switch</td>
<td>A + B</td>
<td>Floating connector for push button and key switch: no electricity to come into contact with these connectors! When using an external receiver the impulse wires are connected to this terminal.</td>
</tr>
<tr>
<td>24V DC Supply</td>
<td>G + H</td>
<td>24V DC power supply for external components (external receiver, photo-cell), a maximum of 200 mAmp. is allowed.</td>
</tr>
<tr>
<td>230V AC Supply</td>
<td>M + N</td>
<td>230V AC power supply for external components. Shortcuts created by external components on this connector will influence the house fuse directly.</td>
</tr>
</tbody>
</table>

Advanced Connectors

**Component**

**Photo-Cell without selftest:**

\[ C + D \]

(with 8.2 kOhm resistor)

Wiring:

- [Transmitter](#)
- [Receiver](#)

**Photo-Cell with selftest**

\[ C + D \]

(Photo-Cell receiver)

\[ I + J \]

(Photo-Cell transmitter)

The main electronics provides the possibility of testing the photo-cell before every movement - within milliseconds a malfunction of the photo-cell is simulated. To enable the main-electronics for this testing the impulse cables of the photo-cells' transmitter must be connected to I + J and the impulse cables of the photo-cell's receiver must be connected to C + D.

**ATTENTION!** If you want to use this selftest option, you must connect the photo-cell before the limit switch setting and force adjustment, otherwise there will be no selftest in later use.
Advanced Connectors

Safety Beam, Hatch Door, Emergency Stop

E + F
(mit 8,2 kOhm Auswertung)

Function
This connector is continuously checked during opening and closing procedures. When the contact is opened (e.g. an obstacle is detected), then the operator stops and reverses shortly. If more than one component is connected to this connector, then they must be connected serial! The connector may be used for the following components:

1.) Safety-Beam
This device is normally equipped with a 8.2 kOhm resistor. Therefore you have to remove the 8.2 kOhm resistor from the connectors E + F before connecting the security-beam.

2.) Hatch-Door Switch
A hatch-door within the garage door can be secured with a switch - when the switch is not activated (e.g. the hatch-door stands open) the operator will not work.

3.) Emergency Stop
- button which locks in when pressed once and which keeps the contact open (e.g. operator cannot be used)

Security Beam (8,2 kOhm resistor connected in line):

Hatch-Door Switch (8,2 kOhm resistor connected in line):

Security Beam and Hatch-Door (connected in line):

Modules for Special Functions

„Versions Mod- ule“
Plug for optional modules providing special functions:
- Automatic Closing (AZ)
- One-Way traffic control (EI) with traffic-light regulation
- Dead-Man-Function (TO) (push-button needs to be pressed during the whole CLOSING cycle, otherwise the operator stops)

Cycle Counter

L
A counter for OPENING/CLOSING cycles can be connected (24V)
## LED-Lamps

<table>
<thead>
<tr>
<th>LED</th>
<th>Function</th>
<th>ON</th>
<th>OFF</th>
</tr>
</thead>
<tbody>
<tr>
<td>LED “TEST”</td>
<td>&quot;ON&quot; when a device connected to A+B (push-button, key-switch) or the electronics’ TEST-button gives an impulse</td>
<td>Incoming impulse</td>
<td>No incoming impulse</td>
</tr>
<tr>
<td>LED “Diag”</td>
<td>&quot;ON&quot; when an impulse from a programmed hand-transmitter is received. More functions of this LED are named in the chapters “Learning the force”, “Remote-Control” and &quot;Error messages&quot;.</td>
<td>Incoming impulse from a programmed hand-transmitter</td>
<td>No incoming impulse from a hand-transmitter</td>
</tr>
<tr>
<td>LED “Vp”</td>
<td>&quot;ON&quot; when mains power supply is o.k.</td>
<td>Mains power supply o.k.</td>
<td>No mains power</td>
</tr>
<tr>
<td>LED „LSZ“</td>
<td>Photo-Cell Possible Errors: - an obstacle is registered by the photo-cell - the connection wires might be broken or a short-cut was created - the photo cell is damaged - the 8.2 kOhm resistor is not connected properly</td>
<td>Error or obstacle</td>
<td>o.k.</td>
</tr>
<tr>
<td>LED „SLZ“</td>
<td>Security Contact / Hatch-Door Switch Possible Errors: - the security beam registers an obstacle - the hatch-door is open - the connection wires might be broken or a short-cut was created - Security beam or hatch-door switch is damaged - the 8.2 kOhm resistor is not connected properly</td>
<td>Error or obstacle</td>
<td>o.k.</td>
</tr>
<tr>
<td>LED “SEZ”</td>
<td>Checks the function of the CLOSING limit switch - when the limit switch is activated, the LED goes on. If it does not, then the limit switch is damaged.</td>
<td>activated</td>
<td>not activated</td>
</tr>
<tr>
<td>LED “SEA”</td>
<td>Checks the function of the OPENING limit switch - when the limit switch is activated, the LED goes on. If it does not, then the limit switch is damaged.</td>
<td>activated</td>
<td>not activated</td>
</tr>
</tbody>
</table>
### Special Functions

![Diagram of Printed Circuit Board: Adjustments and Connections](image)

#### DIP-Switch Settings

<table>
<thead>
<tr>
<th>DIP-Switch</th>
<th>Function</th>
</tr>
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<tbody>
<tr>
<td><strong>1</strong></td>
<td><strong>Attention: Double-Function!</strong></td>
</tr>
<tr>
<td><strong>Function 1: TOP Soft-Mode</strong></td>
<td></td>
</tr>
<tr>
<td>Standard setting: ON</td>
<td></td>
</tr>
<tr>
<td>Before and during the learning-cycle DIP-switch no. 1 determines whether the TOP Soft-Mode shall be enabled or disabled (ON: Top Soft-Mode disabled, OFF: Top Soft-Mode enabled)</td>
<td></td>
</tr>
<tr>
<td><strong>Function 2: Automatic Force Measurement</strong></td>
<td></td>
</tr>
<tr>
<td>Standard setting: ON</td>
<td></td>
</tr>
<tr>
<td>After the learning cycle was completed (the operator stopped blinking) DIP-switch no. 1 determines whether the operator is running with automatic or with manual force</td>
<td></td>
</tr>
<tr>
<td>ATTENTION! In countries of the European Union the operator must be run with automatic force measurement - running it on manual force is illegal!</td>
<td></td>
</tr>
<tr>
<td>In non-European countries the manual force may be used. Please pay attention to the fact, that the learning cycles (chapter &quot;Limit-Switch Settings and Force Adjustment&quot;, pages 10+11) must also be done when manual force is chosen!</td>
<td></td>
</tr>
<tr>
<td><strong>2</strong></td>
<td>Force Setting TS75 or TS100</td>
</tr>
<tr>
<td>Standard setting for TS75: ON</td>
<td></td>
</tr>
<tr>
<td>Standard setting for TS100: OFF</td>
<td></td>
</tr>
<tr>
<td>This switch optimizes the automatic force for the type of motor used (TS75: motor with 75Nm, TS100: motor with 110Nm). The switch must remain in the factory pre-set position for the operator model! Other wise the adjustment of the automatic force might not be within the entire regulations.</td>
<td></td>
</tr>
<tr>
<td><strong>3</strong></td>
<td>Pre-Warning light before every movement</td>
</tr>
<tr>
<td>Standard setting: OFF</td>
<td></td>
</tr>
<tr>
<td>When choosing ON a pre-warning of approx. 4 sec. will be made before each movement of the garage door.</td>
<td></td>
</tr>
<tr>
<td><strong>4</strong></td>
<td>Full reversion in OPENING direction</td>
</tr>
<tr>
<td>Standard setting: ON</td>
<td></td>
</tr>
<tr>
<td>The operator reverses approx. 20 cm when an obstacle in CLOSING direction is recognised. If the switch is set to ON the operator will reverse completely in OPENING direction until the OPENING limit switch is reached.</td>
<td></td>
</tr>
<tr>
<td><strong>5</strong></td>
<td>No reversion on Security-Beam when door closed</td>
</tr>
<tr>
<td>Standard setting: ON</td>
<td></td>
</tr>
<tr>
<td>This function is only needed when a security-beam is connected. In garages with an uneven floor the security-beam might lead to unwanted reversion when the garage door is almost closed. If the switch is set to ON the reversion in SOFTSTOP will be prevented - the operator simply stops and the door remains closed.</td>
<td></td>
</tr>
<tr>
<td>HINT! Using this function might lead to problems programming new hand-transmitters via an existing hand-transmitter. For that programming the operator needs to hit the CLOSING limit-switch. Please also refer to chapter &quot;Remote Control&quot;</td>
<td></td>
</tr>
<tr>
<td><strong>6</strong></td>
<td>Side Hinged Doors</td>
</tr>
<tr>
<td>Standard setting: OFF</td>
<td></td>
</tr>
<tr>
<td>For use with a side hinged door the OPENING and CLOSING directions need to be reversed - setting this switch to ON will do that automatically.</td>
<td></td>
</tr>
</tbody>
</table>
Remote Control

Programming the Hand Transmitters

Basics
As standard the operator is supplied with a 433 MHz AM remote control set. The coding is done via rolling code - the code is changed after each impulse; receiver and transmitter agree completely automatically about the next code to be used. New codes will be chosen out of a pool of billions of possible codes.

The 4-channel MIDI transmitter is standard equipment, the 2-channel MINI transmitter is available as an optional extra.

If your operator is equipped with another remote control set, please refer to the manufacturers instructions for programming.

Programming Transmitter and Receiver
To use a hand transmitter it must first be registered (programmed) by the receiver. Only one hand transmitter button can be used for one receiver.

Registering the first hand transmitter
The first hand transmitter (e.g. no hand transmitter has been registered for the receiver, yet) must be learned directly via the operators' main electronic:

1. Press the LERN/LEARN button on the main electronic for approx. 3 seconds until the operator’s light starts blinking and release the LERN/LEARN button.
2. Press the hand transmitter button you want to register to the receiver - the operator’s light stops blinking when the transmitter’s signal was received. The transmitter is now registered.

Registering additional hand transmitters
When the receiver has registered at least one hand transmitter, you may program additional hand transmitters from a distance:

1. The garage door must be closed
2. Open the garage door for at least 50 cm and close it again.
3. After the garage door is closed you have got 10 seconds to proceed to step 2)
4. Press buttons 1+2 simultaneously on any registered transmitter for 3 sec.
The operators’ begins blinking - release the hand transmitters’ buttons
5. Take the new hand transmitter and press the button you want to use shortly
6. The operators’ light stops blinking - the hand transmitter was successfully programmed

Clearing the receivers’ memory
Keep the LERN/LEARN button pressed for approx. 15 sec. The operators’ light and the red LED „Diag“ will start blinking after 3 seconds. After another 10 seconds the red LED „DIAG“ will glow constantly. You can then release the LERN/LEARN button. All previously programmed hand transmitters are now cleared from the receivers’ memory.

Quick reference: programming the first hand transmitter

Quick reference: Programming additional hand transmitters from a distance
Remark: additional hand transmitters can be programmed either like the first transmitter or from a distance as explained below:
Remote Control

4-channel MIDI transmitter, 433 MHz, rolling code

2-channel MINI transmitter (optional extra), 433 MHz, rolling code

Usable types of batteries: A23, 23A, 23L, EL12, VR 22 and MN 21
Voltage: 12V
Used batteries must be disposed according to national laws!

Two batteries, type CR1616 or DL1616 are required.
Voltage: 2*3V (=6V)
Used batteries must be disposed according to national laws!

Criterias influencing the range

The TS operators are equipped with a high quality remote control set as a standard!

Nevertheless the remote control is the part of the operator, which might be influenced by circumstances in the surroundings of the garage. With our standard remote control you might reach a range of more than 100 meters. In areas with high disturbances the range will still be approx. 50 meters.

The range might be influenced by:

- old batteries in the hand transmitter - if you should experience a problem with the range, please change the batteries first. The lower the batteries run the lower the range will be.

- Building materials of the garage
In a garage made of concrete and steel you might reach a lower range than in an ordinary garage build of stone. The more steel was used for the walls the shorter the range of your remote-control.

Remote-control activity in the area
Radio and television transmitters close to your garage might reduce the range.

Older baby-phones
Especially older baby-phones might influence the range of the remote control severely. These devices send strong signals via the houses internal power supply net. These signals also intrude other devices via the wall plug, as eg the operator.

It is extremely unlikely that the range will drop to an unacceptable distance. If, however, problems should occur we will like to be helpful.

Use with a HomeLink® System

The standard remote control SKR433-1 supplied with the TS-series is compatible with HomeLink® systems Software Revision 6 or higher. Older Software Revisions are not supported. Information on the Software Revision in your car and programming information can be obtained from the cars documentations (programming information is also available on the internet: www.eurohomelink.com).

Programming procedure:
1. Original hand-transmitter must be programmed into the HomeLink® Modul
2. Garage Door Operator must be put into learning mode (page 18 “Programming additional hand transmitters from a distance”)
3. A signal must be sent from the HomeLink® Module to the operator

Please avoid dropping the hand transmitter - parts could be damaged inside the transmitter. That might lead to malfunctions!
## Technical Data

<table>
<thead>
<tr>
<th></th>
<th>TS 75</th>
<th>TS 100</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum Pulling Force</td>
<td>70 kg (+/- 4%)</td>
<td>100 kg (+/- 4%)</td>
</tr>
<tr>
<td>Force-Setting for</td>
<td>automatic</td>
<td>automatic</td>
</tr>
<tr>
<td>Operation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Motor</td>
<td>24V DC, low-noise</td>
<td>24 V DC, low-noise</td>
</tr>
<tr>
<td>Running Speed</td>
<td>14.5 cm/sec.</td>
<td>14.5 cm/sec.</td>
</tr>
<tr>
<td>Speed in Soft Mode</td>
<td>8 cm/sec.</td>
<td>8 cm/sec.</td>
</tr>
<tr>
<td>Lighting</td>
<td>230V AC, max. 40 watts</td>
<td>230V AC, max. 40 watts</td>
</tr>
<tr>
<td>Lighting Duration</td>
<td>80 to 240 seconds</td>
<td>80 to 240 seconds</td>
</tr>
<tr>
<td>Duty Cycle</td>
<td>80%</td>
<td>80%</td>
</tr>
<tr>
<td>Power Consumption in</td>
<td>2.3 watts</td>
<td>2.3 watts</td>
</tr>
<tr>
<td>Stand By</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power Supply</td>
<td>190-250V AC</td>
<td>190-250V AC</td>
</tr>
<tr>
<td>Transformer</td>
<td>230V AC, 24V DC</td>
<td>230V AC, 24V DC</td>
</tr>
<tr>
<td>Pre-Warning Light</td>
<td>adjustable</td>
<td>adjustable</td>
</tr>
<tr>
<td>Stop on Security Beam</td>
<td>adjustable</td>
<td>adjustable</td>
</tr>
<tr>
<td>in Closing Direction</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Automation of Side</td>
<td>adjustable</td>
<td>adjustable</td>
</tr>
<tr>
<td>Hinged Doors</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nett Running Length</td>
<td>2.640 mm</td>
<td>2.640 mm</td>
</tr>
<tr>
<td>Max. Running Length with</td>
<td>4.150 mm</td>
<td>4.150 mm</td>
</tr>
<tr>
<td>Extension</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Overall Length</td>
<td>3.215 mm</td>
<td>3.215 mm</td>
</tr>
<tr>
<td>Height Motor Head</td>
<td>170 mm</td>
<td>170 mm</td>
</tr>
<tr>
<td>Length Motor Head</td>
<td>370 mm</td>
<td>370 mm</td>
</tr>
<tr>
<td>Width Motor Head</td>
<td>260 mm</td>
<td>260 mm</td>
</tr>
<tr>
<td>Minimum Space above the</td>
<td>35 mm</td>
<td>35 mm</td>
</tr>
<tr>
<td>door</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight including</td>
<td>22 kg</td>
<td></td>
</tr>
<tr>
<td>packaging</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Noise Level</td>
<td>≤ 60 dB(A)</td>
<td>≤ 60 dB(A)</td>
</tr>
</tbody>
</table>

### Optional Special Functions

For the TS-series operators we provide plug-on module cards for advanced functions:

**Module “Automatic Closing” (AZ)**

For automatic closing of the garage after an adjustable time from 80 to 240 seconds. The card is also equipped with a connector giving an impulse for one second when the garage door is opened - an automatic external light can be connected here.

Special functions as “fast closing” (the garage door will be closed as soon as the car passed the photo cell) and “additional photo-cell in opening direction” are adjustable on the module-card.

**Module “Separated Impulse” (TO)**

The impulses for OPENING and CLOSING direction are given separately - one button will always OPEN the door and the other will always CLOSE it. It can be adjusted so either direction will work on impulse or steady press of the button (e.g. the button needs to be pressed for the whole OPENING or CLOSING cycle - when the button is released the door stops).

**Module “One Way Traffic Control” (EI)**

A traffic control for narrow access to/from a garage. Red and green traffic lights can be connected.

Installation and User manuals are enclosed to the modules.

---

**Technical Information**

Optional Special Functions

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---

Maintenance:

All operators are maintenance free! Do not grease or oil the operators’ chain! (Grease or oil could damage the motor when running into the motors’ gearbox)
Internal Wiring
1. Blue, mains supply, 230V
2. Brown, mains supply, 230V
3. Black, transformer, 230V
4. Black, transformer, 230V
5. Brown, Lighting, 230V
6. Blue, Lighting, 230V
7. White, transformer, 24V
8. White, transformer, 24V

9. MOTOR Connector for the plug from the motor
K Connector for the plug from the limit switches
PE Earthing from the printed circuit board to the base plate

Earthing of the mains supply The earthing of the mains supply (green/yellow) is connected to the base plate with a screw (the screw is marked with a earthing symbol)

External connections (Explained on pages 12 + 13)
A + B Floating connector for push-button, key-switch and the impulse cables of an external receiver
C + D Floating connector with a 8,2kOhm resistor for impulse cables from a photo-cell receiver
E + F Floating connector with a 8,2 kOhm resistor for security beam and hatch-door switch
G + H 24V DC supply for external components (max. 200 mAmp.)
I + J 24V DC for a photo cell transmitter when a self test before every movement of the door is required
L Connector for a cycle counter (24V) - all openings will be counted
M + N 230V AC for external components - not secured by the electronics. Shortcuts will blow the house fuse.

Devices for adjustments
- Potentiometer „Licht/Light“ Adjustment of the time for the internal lighting (60-240 seconds)
- Potentiometer „Force Open“ Adjustment of the maximum force for the opening direction
- Potentiometer „Force Close“ Adjustment of the maximum force for the closing direction
- Button „Test/Run“ Runs the operator - OPEN-STOP-CLOSE
- Button „Lern/Learn“ For automatic force setting and registration of hand transmitters

Other
- HF-Modul/Receiver Card Plug for receiver module, 433 MHz
- Versions-Modul Plug for modules for special functions
- FUSE Fuse T1,6, 250V
### Technical Information

#### Spare Parts

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Stock-Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Motor TS 75</td>
<td>PL1213</td>
</tr>
<tr>
<td>2</td>
<td>Transformer</td>
<td>PL1312</td>
</tr>
<tr>
<td>3</td>
<td>Printed Circuit Board</td>
<td>PL2006</td>
</tr>
<tr>
<td>4</td>
<td>Light Bulb</td>
<td>PH1061-1</td>
</tr>
<tr>
<td>5</td>
<td>Power Supply Cable</td>
<td>PH05450</td>
</tr>
<tr>
<td>6</td>
<td>Limit Switch Actuator</td>
<td>PH05830</td>
</tr>
<tr>
<td>7</td>
<td>Step Wheel</td>
<td>PH0200</td>
</tr>
<tr>
<td>8</td>
<td>C-Shaped Part</td>
<td>PH0105</td>
</tr>
<tr>
<td>9</td>
<td>Spur Teethed Wheel</td>
<td>PH0066</td>
</tr>
<tr>
<td>10</td>
<td>Cover</td>
<td>PH0070</td>
</tr>
<tr>
<td>11</td>
<td>Door Arm</td>
<td>PL1311</td>
</tr>
<tr>
<td>12</td>
<td>Chain Closing Link</td>
<td>PM0310</td>
</tr>
<tr>
<td>13</td>
<td>Threaded Distance Piece</td>
<td>PI0310</td>
</tr>
<tr>
<td>14</td>
<td>Twisted Nipple</td>
<td>PI0401</td>
</tr>
<tr>
<td>15</td>
<td>Pinion TS 75</td>
<td>PM11002</td>
</tr>
<tr>
<td>16</td>
<td>Pinion TS 100</td>
<td>PM11003</td>
</tr>
<tr>
<td>17</td>
<td>C-Profile Coupling Piece</td>
<td>PI0105</td>
</tr>
<tr>
<td>18</td>
<td>C-Rail, 1m</td>
<td>PI0105</td>
</tr>
<tr>
<td>19</td>
<td>Chain</td>
<td>PM0310</td>
</tr>
<tr>
<td>20</td>
<td>Chain Tensioner</td>
<td>PH2000</td>
</tr>
<tr>
<td>21</td>
<td>Door Arm</td>
<td>PH2000</td>
</tr>
<tr>
<td>22</td>
<td>Bowden Cable</td>
<td>PH2403</td>
</tr>
<tr>
<td>23</td>
<td>Guide Pulley Holder</td>
<td>PH2000</td>
</tr>
<tr>
<td>24</td>
<td>Guide Pulley</td>
<td>PH2000</td>
</tr>
<tr>
<td>25</td>
<td>Fixing Square</td>
<td>PH2000</td>
</tr>
<tr>
<td>26</td>
<td>Chain Guide Block</td>
<td>PH2000</td>
</tr>
<tr>
<td>27</td>
<td>Chain Closing Link</td>
<td>PM0310</td>
</tr>
<tr>
<td>28</td>
<td>Door Arm</td>
<td>PM0310</td>
</tr>
<tr>
<td>29</td>
<td>Bowden Cable</td>
<td>PH2000</td>
</tr>
<tr>
<td>30</td>
<td>C-Rail, 1m</td>
<td>PH2000</td>
</tr>
</tbody>
</table>

---

**Spare Parts**

[Diagram of the parts and their connections]
Error Messages

The TS-series is equipped with a system of error messages via the internal lighting and the LED “Diag”.

<table>
<thead>
<tr>
<th>Error messages via the operator’s light</th>
<th>Additional messages only via the LED “Diag”</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 x blinking Limit switch error - either one of</td>
<td>3 x blinking Photo cell - either an obstacle</td>
</tr>
<tr>
<td>the limit switches is damaged or the relays on</td>
<td>was recognised by the photo cell or the</td>
</tr>
<tr>
<td>electronic board are damaged.</td>
<td>photo cell is damaged. Please also check the</td>
</tr>
<tr>
<td>5 x blinking</td>
<td>photo cells wiring.</td>
</tr>
<tr>
<td>Neither the OPENING limit switch nor the</td>
<td>4 x blinking (only with special function</td>
</tr>
<tr>
<td>CLOSING limit switch were reached. The operator</td>
<td>module “AZ” running in French mode)</td>
</tr>
<tr>
<td>is switched off. Check the limit switch</td>
<td>Photo cell for opening direction - either an</td>
</tr>
<tr>
<td>settings and start a new learning cycle.</td>
<td>obstacle was recognized by the photo cell</td>
</tr>
<tr>
<td>8 x blinking</td>
<td>or the photo cell is damaged. Please also</td>
</tr>
<tr>
<td>The microprocessor has lost data - try to run</td>
<td>check the photo cells wiring.</td>
</tr>
<tr>
<td>the learning cycle. When this does not work,</td>
<td>6 x blinking</td>
</tr>
<tr>
<td>the electronics need to be exchanged.</td>
<td>Photo Cell - either an obstacle is within</td>
</tr>
<tr>
<td>9 x blinking Error on the electronic board -</td>
<td>the photo cell’s range or the photo cell does</td>
</tr>
<tr>
<td>the electronics need to be exchanged.</td>
<td>not work properly.</td>
</tr>
<tr>
<td>10 x blinking Damaged relays - the electronics</td>
<td>7 x blinking</td>
</tr>
<tr>
<td>need to be exchanged.</td>
<td>Security Beam or Hatch Door Switch - either</td>
</tr>
<tr>
<td>11 x blinking Error on a module for special</td>
<td>an obstacle is in between the devices or the</td>
</tr>
<tr>
<td>functions - change the module. If the error</td>
<td>device does not work properly.</td>
</tr>
<tr>
<td>still occurs the main electronics must be</td>
<td></td>
</tr>
<tr>
<td>exchanged.</td>
<td></td>
</tr>
<tr>
<td>12 x blinking The Hall-Sensor in the motor is</td>
<td></td>
</tr>
<tr>
<td>damaged OR there is a loose connection between</td>
<td></td>
</tr>
<tr>
<td>the motor and the electronics OR there is an</td>
<td></td>
</tr>
<tr>
<td>error on the motors plug.</td>
<td></td>
</tr>
</tbody>
</table>

If... then...

The operator does not react on the transmitter or on the push-button switch
Power failure? Disconnect and connect the operator. Is the door stuck because of snow and ice? Check the lines and the connections of the push-button switch. Is there water in the push-button switch or in the key operated switch? Disconnect all external components and try running the operator via the TEST/RUN button.

The operator reacts on the transmitter but not on the push-button switch
Check the line of the push-button switch. Does the push-button switch work, when the remote receiver is disconnected? If so, the remote transmitter or receiver might be defective.

The operator reacts on the push-button switch but not on the transmitter
Check the accordance of the transmitter and the receiver code. Displace the antenna of the receiver. Avoid each metal contact (reduces the range). Check the battery of the transmitter.

The motor is buzzing but the door doesn’t move
The door is jamming.

The operator works, but the door doesn’t move
The carriage is unlocked. If you want to lock it, open the door, but not completely, and let the opener run. The carriage locks in automatically.

The operator doesn’t work because of a power failure
Unlock the carriage with the help of the emergency release and open the door manually. (If you have a garage where you can only enter from outside: Unlock the door with the key and turn the door-handle, then your opener will be unlocked. If you have a garage where you can also enter from inside: pull at the Bowden cable hanging from the carriage.)
# Declaration of Conformity

**EC Declaration of Conformity**

**Low-Voltage Directive 73/23/EEC**

and amendments

**Electro-Magnetic Compatibility 89/336/EEC**

and amendments

---

**Seip Antriebstechnik GmbH**

Grombacher Straße 83, 75045 Walzbachtal-Jöhlingen, Deutschland

Hereby declare, that the following products comply with the mentioned EC-regulations.

erklären hiermit, daß die nachfolgenden genannten Produkte den unten angegebenen EG-Richtlinien entsprechen.

<table>
<thead>
<tr>
<th>Type of Product / Produktart</th>
<th>Garage Door Operator / Torantrieb</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Name / Modell</td>
<td>TS 75, TS 100</td>
</tr>
</tbody>
</table>

Approved according to 89/336/EEC and 73/23/EEC / Geprüft nach 89/336/EWG und 73/23/EWG

Referring EC-regulations: / Angewandte harmonisierte Normen:

- **Electromagnetic Compatibility / Elektromagnetische Verträglichkeit**
  - EN 61000-3-2:2000
  - EN 61000-6-3:2001
  - EN 61000-6-2:2001

- **Low-Voltage Directive / Niederspannungsrichtlinie**
  - EN 60335-2-95:2001-7

- **Safety in Use / Nutzungssicherheit**
  - EN 12453:2000

- **Forces / Betriebskräfte**
  - EN 13241-1:2003

**Document No. AN-01092005**

---

Peter Seip, Geschäftsführer, Walzbachtal-Jöhlingen, 01.09.2005
EC Declaration of Conformity
in accordance with the Radio and Telecommunications
Terminal Equipment Act (FTEG) and Directive 1999/5/EC
(R&TTE Directive)

Seip Antriebstechnik GmbH
Grombacher Straße 83, 75045 Walzbachtal-Jöhlingen, Deutschland

declare that the product

SKR 433-1
Code B43A023004-1
Hand Transmitter as remote control for garage door operators
Handsender als Fernbedienung für Garagentorantriebe
(Short Range Device)
(Funkgerät geringer Reichweite (SRD))

Complies with the essential requirements of §3 and the other relevant provisions of the FTEG (Article 3 of the R&TTE Directive), when
used for its intended purpose.
bei bestimmungsgemäßer Verwendung den grundlegenden Anforderungen des §3 und den übrigen einschlägigen Bestimmungen des
FTEG (Artikel 3 der R&TTE) entspricht.

§3(1), (Article 3(1)a)) does not refer to this type of product.
§3(1)1, Artikel 3(1)a) bezieht sich nicht auf diesen Produkttyp, es gibt hierzu keine Norm

Protection requirement concerning electromagnetic compatibility §3(1)(2), (Article 3(1)(b))
Schutzanforderungen in Bezug auf die elektromagnetische Verträglichkeit §3(1)2, Artikel 3(1)b))

EN 300 220-1/1997
EN 300 683/1997

Peter Seip, Geschäftsführer, Walzbachtal-Jöhlingen, 04.10.2004