Steel doors

Function doors for homes and construction projects
NEW: T30 fire-rated door Quadro for fitting in partition wall
6 Good reasons to try Hörmann
10 Security door KSI Thermo46
12 Security door KSI 40
14 Multi-purpose door MZ Thermo46 / MZ Thermo65
16 Multi-purpose door MZ
18 Fire-rated door H8-5
20 Steel construction project door H3 OD
22 Fire-rated door Quadro ■ NEW
24 Internal door ZK
26 Internal door OIT 40
28 Equipment
29 Colours and decor surfaces
30 Steel frames
32 Size range of steel doors
34 Dimensional references of steel doors
38 Size range of frames
39 Frame wall connections
40 Residential doors
42 Programme overview

The colours and surface finishes shown are subject to the limitations of the printing process and cannot be regarded as binding.

All rights reserved. No part may be reproduced without our prior permission. Subject to changes.

* Up to 49% better thermal insulation for the MZ Thermo65 compared to a conventional multi-purpose door

Products on title page (from left): fire-rated door H8-5 in Grey white RAL 9002, external security door KSI Thermo46 in Anthracite RAL 7016

Internal door ZK in Traffic white RAL 9016
The right door for every room – your security is guaranteed

Whether it is a new construction or modernisation, Hörmann offers the right door with suitable functions for houses and blocks of flats, schools and authorities and for industrial and trade buildings: Whether it is security doors for side or front entrances, fire-retarding doors for heating rooms, multi-purpose doors for work and utility areas or internal doors for offices and classrooms, you are guaranteed to find your preferred door in the Hörmann steel doors programme. Discover all the advantages and functions of our high-quality steel doors and individual design possibilities on the following pages.

The classification of the individual doors shows you at a glance which functions the respective door fulfils and for which characteristics – from highly suitable (★★★★★ / 5 stars) to unsuitable (no stars).

House with multi-purpose door MZ Thermo65
“A good reputation must be earned.”

August Hörmann

In keeping with the tradition started by the company’s founder, the name Hörmann delivers brand name quality with extensive product expertise. The family business has over 80 years of experience as a construction component specialist and sees itself as your partner from the very beginning of building and renovation projects. It’s no surprise that Hörmann is one of Europe’s most successful door providers. This makes a Hörmann door a reassuring purchase.

Quality products from Germany

All doors are developed and manufactured by Hörmann. Our highly qualified employees work intensively on new products, continual further developments and improvements to details. The results are patents and unique products on the market. Endurance tests under real conditions ensure mature series products with Hörmann quality.

Ein Unternehmen der ALBA Group* Quelle: Fraunhofer UMSICHT

Hörmann KG Verkaufsgesellschaft hat im Jahr 2017 die folgenden Wertstoffe verwertet:

- Stoffstrom
- Stahl
- PE/PP/gemischte Kunststoffe
- Papier/Pappe/Karton
- Elektroaltgeräte
- Leichtverpackungen
- Holz

Durch das Recycling dieser Stoffströme wurden rechnerisch 14.354 Tonnen Ressourcen und zusätzlich 2.009 Tonnen Treibhausgase eingespart.*

Wir danken im Namen von Umwelt- und Klimaschutz!

INTERSEROH Dienstleistungs GmbH
Markus Müller-Drexel
Geschäftsführer
ppa. Frank Kurrat
Geschäftsbereichsleiter

We are convinced of our products and our uncompromising quality assurance. That is why you will enjoy a Hörmann function door in your house for many years.

Hörmann is setting a good example. This is why the company obtains 100% of its energy consumption from green sources. Together with an intelligent and certified energy management system, CO₂-neutral mailing and the recycling of valuable materials, more than 40000 tons of CO₂ are saved each year. And last but not least, Hörmann also offers products for sustainable construction.
GOOD REASONS TO TRY HÖRMANN

You are looking for basement and side doors with the same thermal insulation as your entrance door? Then our security door KSI Thermo46 and multi-function doors MZ Thermo46 and MZ ThermoPlus65 are the right choice for you: the MZ ThermoPlus65 provides up to 49% better thermal insulation than conventional multi-purpose doors. Further information can be found on pages 10/11 or 14/15.

Security doors KSI 40 / KSI Thermo46 are available with approved, break-in-resistant RC 2 security equipment as standard. For you, this means: feeling even more secure in your own home. For the steel construction project door H3 OD, the equipment is optionally available as an additional function.

* Up to 49% better thermal insulation for the MZ Thermo65 compared to a conventional multi-purpose door

Our security doors’ certified break-in resistance is also recommended by police information centres.
6 Steel profile frame VarioFix

For the Hörmann steel profile frame VarioFix, wall tolerances of up to 20 mm are no problem: The adjustable decorative rebate easily compensates for different wall thicknesses during renovations and new construction projects. As easy to fit as a timber frame, the steel profile frame is additionally distinguished by its long service life and attractive design. Only VarioFix offers high resistance and an elegant shape without visible foldback coupled with the fitting principle of timber frames. Additional information about our frame types can be found on pages 30 / 31.

7 Door operator PortaMatic

Are you physically disabled or would you simply like more convenience? Then equip your internal doors with the innovative door operator PortaMatic. This allows you to automatically close and open the doors via a hand transmitter or button, improving your quality of life.
KSI Thermo46
High security and the best thermal insulation

Thanks to the door leaf with thermal break, the security door KSI Thermo46 offers the best thermal insulation and reduces the risk of condensation forming in heated rooms. The break-in-resistant RC 2 security equipment means you can also feel secure in your home. We recommend using this quality door as an external door for basements, outbuildings and garages.
Product characteristics

External door for
- Basements
- Heated outbuildings
- Garages with direct access to the house

Ready-to-fit door set
Door leaf and frame with thermal break, door leaf galvanized and painted in Traffic white (similar to RAL 9016)

Single-leaf
Break-in-resistant, RC 2 according to DIN EN 1627 on closing side

Thermally insulated
$U_d = 1.1 \text{ W/}(\text{m}^2\cdot\text{K})$

The same thermal insulation as with entrance doors
These days, saving energy is important throughout the entire home. The security door KSI Thermo46 provides excellent thermal insulation thanks to the door leaf filled with PU rigid foam; door leaf, frame and threshold all come with a thermal break. The door also features double seals on all four sides. With all of this, the KSI Thermo46 has a thermal insulation value usually only found in entrance doors.

Security as standard
Basement and side doors are often weak spots when it comes to security. In this respect, the KSI Thermo46 offers the best equipment as well: 2 conical swing bolts and 2 additional security bolts and 1 lock bolt engage in the frame’s lock plate and firmly pull the door shut. 3 further security bolts and 3 guide rollers on the hinge side make it practically impossible to force the door open.

The security door KSI Thermo46 features a 46 mm-thick door leaf and a very good thermal insulation value of up to 1.1 W/(m²·K).

Colours and decor surfaces
Size range
Page 29
Page 32
KSI 40
The proven classic for more security

Basement entrances, outbuildings and garages are often equipped with old doors that can be forced open in seconds. Always remember: if the basement door is open, the whole house is accessible. This is why we recommend the security door KSI 40 with standard security equipment for these areas.
**Product characteristics**

**External door for**
- Basements
- Unheated outbuildings
- Free-standing garages

**Ready-to-fit door set**
Door leaf and frame, galvanized and with powder-coated primer in Traffic white (similar to RAL 9016)

**Single-leaf**

**Break-in-resistant, RC 2**
According to DIN EN 1627 on the opening and closing side

**Thermally insulated**
\[ U_g = 1.7 \text{ W/(m}^2\text{K)} \]

**Acoustic-rated**
Rw approx. 31 dB
With double lip seal and semi-circular threshold as standard
Rw approx. 32 dB
With optional retractable bottom seal

**Climatic class III**
Acc. to RAL-RG 426

**Duty category S**
Acc. to RAL-RG 426

---

**Sturdy door leaf**
The KSI 40 features a double-skinned, 40-mm-thick door leaf with 3-sided thick rebate and sheet steel on both sides (0.8 mm). The stability of the door leaf is a result of the all-round reinforcement frame and the mineral wool insert which is glued over the entire surface. A 3-sided EPDM seal and double lip seal (incl. aluminium semi-circular threshold as a bottom edge) seal the door reliably. This means you can always rely on the door in terms of function and tightness. Hörmann offers this door as a complete set with frame.

**High security**
The standard security of the KSI 40 lets you and your family sleep peacefully, as it comes with pull-off protection and a drill-resistant security lever / knob handle set. The solid steel bolts on the hinge side make it almost impossible to force the door open. The KSI 40 has been tested in accordance with European standard DIN EN 1627 on the opening and closing side and has resistance class 2.
MZ Thermo65 / MZ Thermo46
External doors with thermal break and the best thermal insulation values

The multi-purpose doors are more than just extremely robust. Thanks to the thermal break, they offer up to 49% better thermal insulation and reduce the risk of condensation forming in heated rooms. They are available with or without glazing as well as in numerous colours and decor surfaces.
Product characteristics

External door for
- Basements
- Heated outbuildings
- Garages with direct access to the house
- Workshops and hobby rooms

Ready-to-fit door set
Door leaf and frame with thermal break, door leaf galvanized and painted in Traffic white (similar to RAL 9016)

Single-leaf
Thermally insulated
MZ Thermo65
THP 011: U₅₀ = 0.87 W/(m²·K)
THP 051: U₅₀ = 1.0 W/(m²·K)
MZ Thermo46
TPS 011: U₀ = 1.1 W/(m²·K)
TPS 021: U₀ = 1.4 W/(m²·K)
TPS 051: U₀ = 1.6 W/(m²·K)

TPS 021 / 051 glazing
Double insulated glazing (24 mm) with a U-value of up to approx. 1.4 W/(m²·K), with synthetic glazing frame

Glazing THP 051
Triple insulated glazing (46 mm) with a U-value of up to approx. 1.0 W/(m²·K), with synthetic glazing frame

High thermal insulation
The MZ Thermo65 / MZ Thermo46 multi-purpose door will help you reduce heating losses permanently. The door leaf with PU rigid foam infill, frame and threshold all come with a thermal break. This and the all-round double seals on all four sides make sure the door is perfectly sealed and improves thermal insulation by up to 49 % compared to a conventional multi-purpose door.

Stability and functionality
The MZ Thermo46 / MZ Thermo65 is exceptionally stable and robust thanks to the fully filled door leaf. The door can be optimally adjusted using the three-way adjustable guide rollers.

With or without glazing
On request, the MZ Thermo65 / MZ Thermo46 also comes with glazing to let daylight into your workshop or hobby room. The glazed versions also offer excellent thermal insulation on the interior and exterior thanks to insulated safety glass.

External door for
- Basements
- Heated outbuildings
- Garages with direct access to the house
- Workshops and hobby rooms

Colours and decor surfaces

* Up to 49 % better thermal insulation compared to a conventional multi-purpose door
MZ
Stable and inexpensive internal and external door

Proven for over four decades, this multi-purpose door is stable, durable and weather-resistant, making it ideal for inside and outside. The MZ comes in a single-leaf or double-leaf design and is available with glazing on request.
Product characteristics

**Internal and external door for**
- Unheated outbuildings
- Utility sheds
- Storage rooms

**Ready-to-fit door set**
Door leaf and frame, galvanized and with powder-coated primer in Grey white (similar to RAL 9002)

**Single- or double-leaf**

**Dual handed**
(with corner frame)

**Thermally insulated**
$U_d = 1.7 \text{ W/(m}^2\text{K)}^*$

**Acoustic-rated**
$R_w$ approx. 39 dB$^*$

**Possible additional functions:**

**T30 fire-retarding**$^*$
As a fire-rated door H8-5 up to door size $1000 \times 2125 \text{ mm}$
(see page 18)

$^*$ For doors without glazing and with corner frame

---

**Stability for you**
This ready-to-fit door set is especially robust thanks to a double-skinned, 45-mm-thick door leaf rebated on both sides, sheet thickness of 0.9 mm, mineral wool infill and steel reinforcement. The door provides a very high level of security with 2 solid steel security bolts. A 2-mm-thick corner frame with all-round EPDM seal keeps the door shut tight and has a bottom threshold rail that can be easily removed. The door is also available with a block frame and a 3-sided EPDM seal on request.

**More light thanks to glazing**
Hörmann also offers its multi-purpose door MZ with glazing. Due to security reasons, this glazing is kept very narrow or very small, but it still lets you benefit from daylight inside. 7 mm wired glass is provided as standard, but 20 mm insulated wired glass with a view of $230 \times 1360 \text{ mm}$ is also possible. The natural-finish aluminium glazing frame is fastened on the closing side with glazing beads as standard. For doors opening inwards, the glazing frame is optionally available with glazing beads on the opening side.
H8-5
The best-selling boiler room door in Europe

For decades, the fire-rated door H8-5 has been providing optimum safety for boiler rooms and rooms with oil tanks. This door is the best example of how you can benefit from Hörmann’s expertise in fire protection.
Product characteristics

Internal door for
• Fire protection requirements

Ready-to-fit door set
Door leaf and frame, galvanized and with powder-coated primer in Grey white (similar to RAL 9002)

Single-leaf
Dual handed
Thermally insulated
acc. to EN ISO 12567-1
$U_d = 1.7 \text{ W/(m}^2\text{K)}^*$

Acoustic-rated
Acc. to DIN 52210
Rw approx. 39 dB*$^*$

T30 fire-retarding
acc. to DIN EN 1634

Possible additional functions:
Smoke-tight
Acc. to DIN 18095
with overhead door closer, smoke-tight seal and threshold**

* With all-round seal
** Not suitable for escape and rescue routes

Sturdy door leaf
The double-skinned, 45-mm-thick door leaf is rebated on two sides. With a sheet thickness of 0.9 mm it is highly stable and is equipped with a fire-retarding mineral wool infill, steel reinforcement and 2 steel security bolts. The lock and lever handle set can be used with profile cylinders and deadlock keys. One deadlock key is provided.

Integrated fire protection
On both the door and fire hatch the fire-proof material is not exposed but is concealed on the front side across the full width and flush-fitting.

Sealed all-round
The 2-mm-thick corner frame with all-round seal reliably seals the fire-rated door H8-5. The bottom threshold rail is easy to remove if fitted with a continuous floor.

Size range
Page 32
H3 OD
The functional door between garage and home

Due to fire hazards in garages, a fire-rated door between the house and garage is required by law. The H3 OD steel construction project door is the best choice for this sensitive area. On request, this door can also act as a seal against smoke and engine noise and additionally protects your family from unwanted visitors with the RC 2 security package.
Product characteristics

Internal door / external door for
- Fire protection requirements

The choice of an internal or external door depends on the fitting situation (protected / unprotected) and on the requirements of the performance characteristics.

Ready-to-fit door set with universal corner frame
Door leaf and frame, galvanized and with powder-coated primer in Grey white (similar to RAL 9002)

Single- or double-leaf
Thermally insulated
\[ U_d = 1.5 \text{ W/(m}^2\text{·K)} \]

T30 fire-retarding
Acc. to DIN 4102

El₂30 fire-retarding
Acc. to EN 16034

Sealing Sa
Self-closing characteristic
C5 200000 cycles

Possible additional functions:

Break-in-resistant RC 2**
Acc. to DIN EN V 1627

Acoustic-rated*
Acc. to DIN EN ISO 717.1 with 32 – 43 dB

Smoke-tight S200
Acc. to DIN 18095

Smoke-tight RS
Acc. to DIN 18095

Glazings***
Clear fire-proof glass F30

Door leaf glued over the entire surface
The fully bonded composite construction of the door leaf ensures particularly high stability. The door always closes securely and accurately with a satisfying noise. The risk of door leaf warping or unevenness is virtually eliminated by the permanently flush surface.

Rebate and door leaf on request
We supply the fire-rated door H3 OD in the thin rebate version as standard. The door comes in a thick rebate version for an identical view with your internal doors or in the version with a flush-closing door leaf for a very elegant door appearance on request.

With optional glazing
On request, the steel construction project door H3 OD is available with clear fire-proof glass for more light. These doors are equipped with an additional overhead door closer.

A frame for all wall types
The steel construction project door H3 OD is fitted quickly, easily and flexibly with the universal corner frame as standard. Thanks to the diagonal or anchor plate, the frame can be fitted in almost all fitting situations and wall types. The universal corner frame can be easily upgraded to a profile frame with the Vario B53 counter frame.

Glazing
View 1

View 2

View 3

Round glazing Ø 300, 400, 500 mm

* The acoustic values apply to solid doors without glazing and are not applicable to doors fitted into gas concrete.
** The resistance class RC 2 applies to doors without glazing and is not applicable to doors fitted into partition walls.
*** Please note: Glazed doors require an overhead door closer.
Quadro
For all fire protection requirements

The fire-rated door Quadro is tested for fire protection categories T30, T60 or T90 and can therefore be used in all areas. The door can be fitted left-hand hinged or right-hand hinged by simply turning the element.
Product characteristics

Internal door for
- Increased fire protection requirements

Ready-to-fit door set
65 mm door leaf and corner frame, galvanized and painted in Grey white (similar to RAL 9006)

Single-leaf

Closing devices
T30: With spring hinge as standard or optionally with overhead door closer
T60: With spring hinge as standard or with overhead door closer as standard from door size 1000 × 2100 mm
T90: With overhead door closer as standard

Thermally insulated
\[ U_d = 1.5 \text{ W/(m}^2\text{·K)} \]

Acoustic-rated
acc. to EN ISO 717-1
Up to Rw approx. 42 dB

T30 fire-retarding
T60 high fire resistance
T90 fire-proof
acc. to DIN EN 1634

Possible additional functions:

Smoke-tight
Acc. to DIN EN 1634-3 (only for T60 high fire resistance)

Adjustable door leaf
The double-skinned, 65 mm thick, 4-sided rebated door leaf with a sheet thickness of 0.9 mm can be adjusted in height for an optional door function. The bottom threshold rail on the frame is easy to remove for fitting with a continuous floor.

Dual handed
The handing can be changed by simply turning the element. The door is fitted simply, flexibly and quickly because there are no bolts to be removed or used.

Concealed, flush-fitting fire-rated material in the frame side rods (T60 / T90)

Two solid steel bolts for more security

FS round handle lever handle set in a choice of plastic, aluminium or stainless steel

Overhead door closer acc. to DIN 18263 for reliable door closing

Simple dismantling of the threshold and bottom threshold profile using screw connections.

The height-adjustable KO hinge allows subsequent precision adjustment of the door leaf.
ZK
The durable and inexpensive door

Over many years, ZK doors have proven themselves as robust doors for inside rooms in houses and blocks of flats. ZK doors do not warp and come with a high-quality surface that is durable, resistant to stains and easy to clean. Reliable quality at a low price.
Product characteristics

Internal door for
• Basements
• Children’s rooms
• Entrance to an unrenovated loft

Door leaf or single, ready-to-fit door set
Door leaf and frame, galvanized and painted in Traffic white (similar to RAL 9016)

Single- or double-leaf
Thermally insulated
\[ U_D = 2.1 \text{ W/(m}^2\text{K)}^\ast \]

Acoustic-rated
Rw approx. 25 dB^\ast

Climatic class III
Acc. to RAL-RG 426

Duty category S
Acc. to RAL-RG 426

\^\ast\text{ For doors without glazing and with corner frame}

Sturdy door leaf
The double-skinned, 40-mm-thick door leaf with a thick rebate on 3 sides consists of galvanized sheet steel (0.6 mm) and a honeycomb insert glued over the entire surface, making it dimensionally stable and robust.

Fully equipped as standard
As standard, you will receive the internal door ZK with a fitted lock and bright galvanized top hinge parts V 0020, firmly screwed into the reinforced sections, but without a lever handle set.

As a door leaf or ready-to-fit with a frame
The internal door ZK is supplied as a door leaf or as a ready-to-fit door set, i.e. complete with lever handle set and special corner frame in Traffic white.

Smooth, quiet closing
The door has a mortice lock with lever / knob acc. to DIN 18251 class 3 and is prepared for profile cylinders (backset 55 mm). The door closes easily and quietly since it is equipped as standard with a plastic catch and steel bolt, deadlock insert and key, and on request with a profile cylinder.

Flexible fitting
Thanks to the height adjustment and individual surface design, ZK doors are also ideal for modernising any room from the basement to the roof. They can be flexibly used in existing standard frames and all Hörmann steel frames (prepared for series V 8000 hinges).

Optional extras
Page 28

Colours and decor surfaces
Page 29

Size range
Page 32
OIT 40
Robust internal doors to meet high demands

The high-quality internal doors OIT 40 are particularly robust, dimensionally stable and durable. They are recommended for tough everyday use in industrial and commercial buildings, workshops, administrative buildings, schools and barracks. Thanks to the different infill variations, they also fulfil the special requirements of acoustic insulation and thermal insulation.
Product characteristics

Internal door for
- Offices
- Classrooms
- Work rooms

Door leaf or single, ready-to-fit door set
Door leaf and frame, galvanized and painted in Traffic white (similar to RAL 9016)

Single- or double-leaf

Thermally insulated
$U_D = 2.1 \text{ W/(m}^2\text{K)}^*$
With tubular chipboard
$U_D = 1.7 \text{ W/(m}^2\text{K)}^*$
With optional mineral wool insert, double lip seal and aluminium semi-circular threshold

Acoustic-rated
Rw approx. 32 dB$^*$
With tubular chipboard
Rw approx. 38 dB$^*$
With optional composite timber insert and retractable bottom seal

Climatic class III
Acc. to RAL-RG 426

Duty category S
Acc. to RAL-RG 426

Break-in-resistant, RC 2 (optional)
DIN EN 1627

* For single-leaf doors in conjunction with corner frame and without glazing

As a door leaf or door set
OIT 40 doors are available as a ready-to-hang door leaf or as a complete ready-to-fit door set. The door leaf is delivered with fitted lock and bright-galvanized leaf parts of hinge V 0026 WF firmly screwed into the reinforced sections. The door set consists of a door leaf including lever handle set and a special corner frame made from 1.5-mm-thick galvanized sheet steel with powder-coated primer in Traffic white (similar to RAL 9016) as standard.

Frame equipment
The frame is fitted with an EPDM seal on 3 sides, with welded frame parts and grouting lugs. The door is delivered with corner and profile frame as well as block frame; you can also insert it into an existing standard frame or in every Hörmann steel frame.

Door hinges selectable in the building system
The door can be optimally adjusted with maintenance-free 3-part hinges as standard. As an option, you can obtain three-way adjustable VX hinges.

Mortice lever/knob lock
The lock is prepared for a profile cylinder (backset 55 mm) and fulfils all DIN 18251 requirements. The equipment includes a plastic latch and steel bolt, deadlock insert as well as a key. The lock is also supplied with a profile cylinder on request.

Steel and timber well combined: particularly robust door leaves in three infill versions

Optional extras

Colours and decor surfaces Page 29
Size range Page 32

Optional extras Page 28
Additional equipment for an individual design

Glazing shapes for internal doors ZK and OIT 40

- **Round glazing** Ø 300 or 400 mm, brushed stainless steel
- **Glazing view 5** Anodised aluminium in natural finish (E6 / EV 1)
- **Glazing view 6** Anodised aluminium in natural finish (E6 / EV 1)
- **Glazing view 7** Anodised aluminium in natural finish (E6 / EV 1)
- **Glazing view 8** Anodised aluminium in natural finish (E6 / EV 1)
- **Glazing view 9** Anodised aluminium in natural finish (E6 / EV 1)

**Door glazing**

All ZK and OIT 40 internal doors are available with glazing in the textures shown, with light 7 mm wired ornamental glass, 6 mm single-pane or laminated safety glass.

For on-site glazing, please note the pane thickness of 4 – 6 mm. Round glazing is only available from the factory.

Optional extras for internal door ZK and OIT 40

- **Plastic ventilation grille** (455 x 90 mm)
- **Wide-angle spyhole**
- **Lever / knob handle set with rose escutcheon, black or white plastic**
- **Lever handle set with rose escutcheons in stainless steel**
- **Lever / knob handle set with short escutcheon in natural finish anodised aluminium**
Whatever you want!

Preferred colours

Hörmann steel doors are available in inexpensive preferred colours and all RAL colours as well as high-quality decors. Surfaces are powder-coated with a primer (painted for external doors) which makes them especially resistant and durable.

<table>
<thead>
<tr>
<th>Preferred colours</th>
<th>KSI Thermo46, MZ Thermo65, KSI 40</th>
<th>H3 OD</th>
<th>ZK, OIT 40</th>
<th>MZ, H8-5, Quadro</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 RAL 9016 Traffic white (standard)</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>2 RAL 9010 Pure white</td>
<td>●</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3 RAL 9007 Grey aluminium</td>
<td></td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4 RAL 9006 White aluminium</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>5 RAL 9002 Grey white</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>6 RAL 9001 Cream</td>
<td>●</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7 RAL 8028 Terra brown</td>
<td></td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>8 RAL 8003 Clay brown</td>
<td></td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>9 RAL 7040 Window grey</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>10 RAL 7035 Light grey</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>11 RAL 7016 Anthracite grey</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>12 RAL 6005 Moss green</td>
<td></td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>13 RAL 5014 Pigeon blue</td>
<td></td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>14 RAL 5010 Gentian blue</td>
<td></td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>15 RAL 3004 Purple red</td>
<td></td>
<td>●</td>
<td></td>
<td>●</td>
</tr>
<tr>
<td>16 RAL 3003 Ruby red</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>17 RAL 3000 Flame red</td>
<td></td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>18 RAL 1015 Light ivory</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>19 CH 703 Anthracite metallic</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>RAL to choose</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
</tbody>
</table>

Decors

20 Golden Oak, medium brown, golden yellow oak design | ● | ● | ● | ● |
21 Dark Oak, walnut-coloured oak decor                 | ● | ● | ● | ● |
22 Night Oak, dark, intense oak design                 | ● | ● | ● | ● |
23 Winchester Oak, natural-coloured knotty oak design  | ● | ● | ● | ● |
24 Titan Metallic CH 703, with a metallic effect        | ● | ● | ● | ● |
25 White Ash (only suitable for indoor use)            | ● | ● | ● | ● |
26 Light Oak (only suitable for indoor use)            | ● | ● | ● | ● |
27 Beech (only suitable for indoor use)                | ● | ● | ● | ● |

All colours based on RAL

The colours and surface finishes shown are subject to the limitations of the printing process and cannot be regarded as binding. Dark colours should not be used for doors that are exposed to the sun, as an increased material expansion may impair the door’s function.
Proven and inexpensive frames

Hörmann steel frames are especially robust and can withstand “accidents” with toy cars or run-ins with hard objects. The hot-galvanized and primed surface can be painted individually, letting you match it perfectly to the look of the steel or timber doors used. On request, the frames also come with a high-quality powder coating in any RAL colour.
Product characteristics

Corner and profile frames for 40-mm-thick rebated door leaves

Ready-to-fit standard frames galvanized and with powder-coated primer in Light grey (similar to RAL 7035)

Versions
- Ready-to-fit and welded
- To screw or clamp

Fitting in
- Brickwork
- Partition wall

Corner or profile frame
Where do you want your internal door to be fitted? This question must be answered before you can select your frame. If installed in brickwork, in the basement for example, an inexpensive corner frame is all you need. However, for the living areas we recommend a profile frame enveloping the wall. Partition wall frames are always designed as profile frames and are ideal for dry loft constructions.

Welded or to screw or clamp
All Hörmann standard frames for brickwork or partition walls are ready-to-fit and welded or to screw or clamp. They come in a handy package that can be transported in a car and are already prepared for easy fitting by yourself.

Variety is our strength
We have every frame you could possibly need. We offer door and window frames or passage frames between rooms. The frames are also available with segmental arches or Norman arches as well as in combination with a side element and transom light. All frames are additionally available in a final coating in any RAL colour or an elegant stainless steel version. We would be pleased to advise you.

Flexible, long-lasting, elegant: VarioFix frame
For the Hörmann steel profile frame VarioFix, wall tolerances of up to 20 mm are no longer a problem: The adjustable decorative rebate compensates for different wall thicknesses during renovations and new construction projects. As easy to fit as a timber frame, the steel profile frame is additionally distinguished by its long service life and attractive design. Only VarioFix offers high resistance and an elegant shape coupled with the fitting principle of timber frames.

Bottom image:
Sliding door frame for glass and timber doors running within the wall.
<table>
<thead>
<tr>
<th>Standard sizes</th>
<th>External doors</th>
<th>Internal doors</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Security door</td>
<td>Multi-purpose door</td>
</tr>
<tr>
<td>Ordering size</td>
<td>KSI Thermo46</td>
<td>MZ Thermo46/MZ Thermo65</td>
</tr>
<tr>
<td>Single-leaf doors</td>
<td></td>
<td></td>
</tr>
<tr>
<td>750 x 875</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>800 x 800</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>875 x 875</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>875 x 1000</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>875 x 1250</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>625 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>625 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>750 x 1750</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>750 x 1875</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>750 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>750 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>800 x 1800</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>800 x 1875</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>800 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>875 x 1750</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>875 x 1800</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>875 x 1875</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>875 x 2000</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td>875 x 2125</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td>1000 x 1875</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1000 x 2000</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td>1000 x 2100</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td>1000 x 2125</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td>1100 x 2100</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td>1125 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1125 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1250 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1250 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Double-leaf doors</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1500 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1500 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1750 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1750 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>2000 x 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>2000 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>2125 x 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>2250 x 2250</td>
<td>●</td>
<td>●</td>
</tr>
</tbody>
</table>

Please state handing on order

- Left-hand hinged
- Right-hand hinged
- Traffic leaf left-hand hinged
- Traffic leaf right-hand hinged

All dimensions in mm

- ● = nominal size
- ■ = overall frame dimension
<table>
<thead>
<tr>
<th>Special sizes</th>
<th>External doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ordering size</td>
<td>Security door</td>
</tr>
<tr>
<td></td>
<td>KSI Thermo46</td>
</tr>
<tr>
<td></td>
<td>MZ Thermo46</td>
</tr>
<tr>
<td></td>
<td>TPS 011 / THP 011</td>
</tr>
<tr>
<td></td>
<td>TPS 051 / THP 051</td>
</tr>
<tr>
<td>Single-leaf doors</td>
<td></td>
</tr>
<tr>
<td>Width</td>
<td>■ 832 – 1250</td>
</tr>
<tr>
<td>Height</td>
<td>■ 1750 – 2250</td>
</tr>
<tr>
<td>Double-leaf doors</td>
<td></td>
</tr>
<tr>
<td>Width</td>
<td></td>
</tr>
<tr>
<td>Height</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Special sizes</th>
<th>Internal doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ordering size (nominal size)</td>
<td>Fire-rated door</td>
</tr>
<tr>
<td></td>
<td>H8-5</td>
</tr>
<tr>
<td>Hatch</td>
<td></td>
</tr>
<tr>
<td>Width</td>
<td>● 625 – 1000</td>
</tr>
<tr>
<td>Height</td>
<td>● 800 – 1749</td>
</tr>
<tr>
<td>Single-leaf doors</td>
<td></td>
</tr>
<tr>
<td>Width</td>
<td>● 625 – 1000</td>
</tr>
<tr>
<td>Height</td>
<td>● 1750 – 2125</td>
</tr>
<tr>
<td>Double-leaf doors</td>
<td></td>
</tr>
<tr>
<td>Width</td>
<td>● 1375 – 2250</td>
</tr>
<tr>
<td>Height</td>
<td>● 1750 – 2250</td>
</tr>
</tbody>
</table>
Multi-purpose door MZ Thermo46 / MZ Thermo65, security door KSI Thermo46

Security door KSI 40
Multi-purpose door MZ, fire-rated door H8-5

Vertical view

Horizontal view

Fitting versions

* With an opening angle of 90° and without handles and levers, the clear passage width is reduced by 25 mm.

Steel construction project door H3 OD

Vertical view

Horizontal views

Fitting versions

* With an opening angle of 90° and without handles and levers, the clear passage width is reduced by 113 mm (thin rebate) or 103 mm (thick rebate).
Fire-rated door Quadro

**Vertical view**

**Horizontal view**

Structural opening = BR + 10

Nominal size

Clear frame dimension*

* With an opening angle of 90° and without handles and levers, the clear frame width is reduced by 42 mm.

**Fitting versions**

Fitting in brickwork / concrete using diagonal fixing

T30 fire-rated door for fitting in partition wall ■ NEW

**Bottom edges**

With floor recess with threshold

Without floor recess with threshold

Without floor recess without threshold
Internal door ZK

**Vertical view**

**Horizontal view**

```
Structural opening = BRM + 5
Clear frame dimension = BRM – 34
Frame hold dimension = BRM – 17
Overall door leaf dimension = BRM – 15

Nominal size (BRM)
```

*Clear frame dimension = BR width – 64 mm, BR height – 32 mm.
With an opening angle of 90° and without handles and levers, the clear passage width is reduced by 2 mm.

**Fitting versions**

- **Corner frame**
  - Fitting to brickwork
  - Grouting lugs

- **Special corner frame**
  - Plug-and-screw fitting through the groove bottom

- **Profile frame**
  - Fitting to brickwork
  - Grouting lugs

---

Internal door OIT 40

**Vertical view**

**Horizontal view**

```
Structural opening = nominal size (BR) + 10
Nominal width (BR width)
Clear frame dimension* (LZ width)
Frame hold dimension
Overall door leaf dimension = BR – 15

Nominal size width (BR width)
```

*Clear frame dimension = BR width – 64 mm, BR height – 32 mm.
With an opening angle of 90° and without handles and levers, the clear passage width is reduced by 2 mm.

**Fitting versions**

- **Block frame**
  - With fixing brackets for fitting in the opening (profile 21101)

- **Fitting with through plugs**
  - (Plug-and-screw fitting)

---

All dimensions in mm
## Frame Size Range

### Frames

<table>
<thead>
<tr>
<th>Ordering size (nominal size)</th>
<th>Corner frame</th>
<th>Profile frame</th>
</tr>
</thead>
<tbody>
<tr>
<td>625 × 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>750 × 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>875 × 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1000 × 2000</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>625 × 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>750 × 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>875 × 2125</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1000 × 2125</td>
<td>●</td>
<td>●</td>
</tr>
</tbody>
</table>

### Profile Frame

<table>
<thead>
<tr>
<th>Profile frame</th>
<th>Brickwork</th>
<th>Partition wall</th>
<th>Gypsum plasterboard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wall widths (MW)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>75</td>
<td></td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>80</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>100</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>125</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>130</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>145</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>150</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>160</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>180</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>205</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>270</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>290</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>330</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
</tbody>
</table>

All dimensions in mm
Corner frame DIN 18111 for brickwork

Profile frame DIN 18111 for brickwork

Profile frame B 45 for gypsum plasterboard

Profile frame for partition walls

Profile knock-down frame for partition walls

3-part for retrofitting

Double-shell profile frame for partition walls
For retrofitting

Steel profile frame VarioFix for all wall types
For retrofitting

All dimensions in mm